



The Under Secretary of Energy

Washington, DC 20585

March 31, 1997

The Honorable John T. Conway
Chairman, Defense Nuclear Facilities Safety Board
525 Indiana Avenue, NW, Suite 700
Washington, D.C. 20004

Dear Mr. Chairman:

Enclosed is our quarterly report on actions being taken to respond to Recommendation 94-3 and the seismic safety of the plutonium storage building (Building 371) at Rocky Flats. This report is provided as committed in the Integrated Program Plan (IPP) for Recommendation 94-3.

This quarterly report indicates the completion of one deliverable (deliverable 3-1, seismic qualification of passive confinement boundary and fire hazard analysis) as provided in the IPP. Please note that it also addresses changes to scheduled completion of two other deliverables related to Building 371 (deliverable 3-3, conformance with an updated Authorization Basis and deliverable 3-4, schedule for implementation of upgrades identified by the Authorization Basis).

We have implemented the suggestion from your September 20, 1996, letter that the Department of Energy "provide leadership for completion of the program plan." Our responsive involvement identified that the schedules for the IPP commitments were optimistic and the planning inadequate. Ongoing Department participation in the contractor planning and management is expected to improve our ability to meet program milestones.

Consistent with the Record of Decision for the Programmatic Environmental Impact Statement on Fissile Material Storage and Disposition, we expect to ship plutonium at the site to other DOE facilities. Until this alternative becomes firm, we will continue preliminary work related to construction of a new Interim Storage Vault at Rocky Flats, including the development of a conceptual design for this facility. Our implementation of Recommendation 94-1 will concurrently reduce the hazards posed by that material.

Our quarterly status report will inform you of our efforts to integrate facility, site and Department plans and to schedule facility upgrades in support of those plans.

Sincerely,

A handwritten signature in black ink, appearing to read "Thomas P. Grumbly", is written over a large, faint, stylized signature that is partially obscured.

Thomas P. Grumbly

Enclosure

ROCKY FLATS ENVIRONMENTAL TECHNOLOGY SITE

DEFENSE NUCLEAR FACILITIES SAFETY BOARD
RECOMMENDATION 94-3

QUARTERLY REPORT

First Quarter of FY97

J. A. Nishida (initials)
01-23-97

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EXECUTIVE SUMMARY

Purpose

The Recommendation 94-3 Integrated Program Plan (IPP) requires that the DOE provide the Defense Nuclear Facility Safety Board (DNFSB) with a quarterly status report to provide the formal transmittal of the status of the IPP deliverables to the DNFSB, and to status the Rocky Flats Environmental Technology Site's (Site's) progress on IPP activities. Specifically, the IPP states that:

"The Department will provide a quarterly status report for the 94-3 IPP beginning in January 1997. The quarterly status report will provide the formal transmittal of the IPP deliverables to the DNFSB and status the Site's progress on IPP activities, such as Building 371 upgrades and Authorization Basis (AB), 94-1 coordination, and Interim Storage Vault (ISV) pre-decisional studies (or acquisition if the decision is made to proceed); in addition, any changes in contingencies will be discussed."

This is the first required report. The report is presented in the same order and format as the IPP in order to facilitate comparison of progress reported and milestone status with the requirements of the IPP. In addition, an executive summary is provided which contains a brief synopsis of the report's contents.

Accomplishments

Progress has been made in the development of the AB for Building 371. However, lessons learned have provided valuable insights into how the AB and its implementation can be improved. The schedule slipped in FY96, and was rebaselined in November 1996. The project is on schedule for an authorization agreement to be signed on April 23, 1997. The Priority Safety Upgrades for Building 371 are on schedule, with the Column Line "T" joint repairs and Heating, Ventilation, and Air Conditioning (HVAC) bypass valve supports completed.

The Plutonium (Pu) consolidation efforts are ongoing, with additional vault space complete for occupancy. Inventoried Pu has been relocated from Building 779. Brushing activities as required by Health and Safety Practices Manual (HSP) 31.11 were completed, and backlog Pu oxide was stabilized.

Residue stabilization activities, to include plans for the treatment and safe storage of highly dispersible residues are on schedule, and tests of the pipe component have been completed. Changes being analyzed for residue treatment to meet safeguards termination limits should additionally limit the need to take special precautions with highly dispersible residues.

Preliminary conceptual designs for the Pu ISV were completed, as well as the design criteria. The Integrating Management Contractor has awarded a subcontract for the conceptual design, and progress is underway to complete the siting and design activities on schedule.

Ongoing Activities/Schedule

With the exception of the delays in the development and implementation of the AB, activities to implement the requirements of the recommendation are underway and on schedule. An integrated approach to the interface between recommendations 94-1 and 94-3 is being taken.

The near-term safety upgrades for Building 371 are underway and on schedule, with all conceptual work to be completed during January 1997. The upgrades are scheduled for completion through out 1997, with all of the priority upgrades to be complete as committed by December 1997.

Activities to complete the conceptual design and geotechnical work, the National Environmental Policy Act (NEPA) Record of Decision (ROD) for the storage and disposition of fissile material and the Preliminary Safety and Security Analysis for the ISV are ongoing. The NEPA preliminary draft Environmental Impact Statement (EIS) for the interim storage vault is under review at Headquarters DOE (HQ/DOE) and the status will be updated in the next quarterly report.

Organization

The Integrating Management Contractor has designated a single manager for DNFSB Recommendation 94-3 activities within their organizational structure. The manager who is responsible for integration and coordination of all activities related to DNFSB 94-3, is Mr. Ron Williams, who is responsible to Mr. Vic Mani, Kaiser-Hill Vice President for Engineering Integration, and Technical Services. Mr. Williams also is serving in the role of Project Engineering Manager, responsible for Building 371 Upgrades and the ISV, and for coordination with the Building 371 AB Team, which will complete the AB and coordinate implementation to include specification of further required upgrades to Building 371.

Within Mr. Mani's organization, Mr. Joe Majestic is heading up the Building 371 AB Team. He is managing the efforts of a team composed of Kaiser-Hill Safe Sites of Colorado, and Mel Chew and Associates to deliver the AB, its implementation plan, on a revised schedule.

Risk reduction activities continue to fall under the auspices of Mr. Gary Voorheis, Kaiser-Hill Vice President for Nuclear Operations, and to their subcontractor, Safe Sites of Colorado.

This does not represent a change from the organizational structure included in the IPP for DNFSB 94-3, but rather assignment of responsibilities within the previously specified organizational structure.

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1.0 BUILDING 371

1.1 Accomplishments

1.1.1 Building 371 Authorization Basis (AB)

The Rocky Flats Environmental Technology Site (Site) has made progress toward the achievement of milestone 3-3, "Establish and document operation of Building 371 in conformance with an updated AB by December 1996." However, the milestone was not completed as scheduled. The submittal of the Basis for Interim Operation (BIO) from the Kaiser-Hill Company (K-H) to the Rocky Flats Field Office (RFFO) has been rescheduled for completion on or before January 30, 1997, and significant progress has been made toward achievement of that milestone. The implementation plan for the completed BIO has been rescheduled to be completed on or before April 23, 1997, to include a schedule for complete implementation of the requirements to be dictated by the BIO.

1.1.2 Building 371 Priority Safety Upgrades

All priority safety upgrade activities identified in Table 3-1 of the IPP are on schedule or completed.

The Building 371 Fire Hazards Analysis, was completed on schedule, and a procedure governing Building 371 Monthly Combustible Loading Surveillance has been completed. Several additional upgrades have been identified based upon the AB work performed to date, an implementation plan to complete these upgrades being developed as part of the activities supporting the BIO implementation. Engineering evaluation of two non-safety upgrades identified as necessary to satisfactory operations is ongoing. The column line "T" joint repair was completed on schedule, and a determination was made that the HVAC bypass valve supports in Building 371 are sufficient to withstand the new building Evaluation Basis Earthquake (EBE).

1.2 Status

1.2.1 Building 371 Authorization Basis (AB)

The 94-3 IPP commitment was originally based on a partially complete BIO document under development by the K-H. At the time, the estimated completion status of the BIO was thought to be at 80% based upon the K-H's understanding of the requirements for an acceptable BIO document, given the expected life and mission of the Building 371 facility. The plan, at that time, was to complete the BIO document, building on the Site's experience with a BIO for Building 886, while incorporating improvements including those necessary to address the detailed commitments made for the new AB. There were several subsequent and simultaneous events which precluded maintenance of the IPP schedule:

Incorporation of Lessons Learned in Development of the Basis for Operations in Building 771

The identification and confirmation processed for the Building 771 Basis for Operations (BFO) led to the emergence a new Administrative Control Requirement (ACR) template for ABs at the Site. Despite the many differences between the necessary and sufficient BFO development process and the DOE-STD-3011-driven BIO development process, the new template had significant applicability to ongoing development of the BIO for Building 371, thus, presenting an opportunity to make significant improvements in the Building 371 BIO document. It also presented an opportunity to maintain consistency across the two documents where applicable and appropriate.

Many of the experiences gained through development of the BFO in Building 771 emerged at an early enough date to have been incorporated into the Building 371 BIO, but others only became known at a later date, precluding their incorporation into the Building 371 BIO document. This necessitated stepping back from the BIO development, and initiating incorporation of the factors learned, including: the specification of attributes supporting administrative control requirements, which are an important link to the standards basis; the methods adopted to ensure safety without unduly penalizing building availability for risk-reduction work; the summary of risk perspectives from the analyses; and the pre-approval of existing procedures where applicable as one means of implementing the new format administrative controls.

Inadequate Integration of the Developing BIO with System Evaluation Reports

The completeness, and integration of the BIO and the System Evaluation Reports (SERs) were not of sufficient quality so as to provide a substantial next step toward Integrated Safety Management in the building.

Other Very-High Priority Activities Impacted Progress

Preparation for the Operational Readiness Review for tank draining and the Caustic Waste Treatment processes in Building 371 significantly diverted resources needed for development of the BIO. Draining the Category B tanks is an essential risk reduction activity, and preparation for the readiness review served as a driver for improvement of building management and operations. The Operational Readiness Review activities have now been completed, confirming significant progress toward

Integrated Safety Management in the building. However, because of the constraints required to deploy highly experienced and trained professional resources for both the BIO and the readiness review, the development of the BIO suffered. Additional resources were deployed through engagement of a subcontractor in August 1996, but the effort did not prove sufficient to ensure a quality product delivered with implementation of the results by December 1996.

As of January 1997, the completion and approval of the BIO is on schedule as rebaselined, and the delays should not impact other 94-1 or 94-3 activities. A new AB project manager has been assigned, who quickly and effectively has developed the organization and project management structure to complete the BIO on the new and aggressive schedule. The schedule for BIO development was rebaselined in extensive detail, to include an evaluation of the resource requirements and organizational responsibilities. A highly experienced and qualified subcontractor, M. H. Chew & Associates, Inc., has been subcontracted to provide extensive resources and experience to the timely development of a revised draft BIO and multiple System Evaluation Reports. In addition, significant progress has been made on the development of the BIO Implementation plan.

The BIO and the corresponding System Evaluation Reports will be delivered by the Integrating Management Contractor for Rocky Flats Field Office review by January 30, 1997. Subsequent to their review, a Cross-Table Review of the documents will take place, with completion scheduled for March 17, 1997. The Contractor draft of the BIO implementation plan is scheduled for completion by April 17, 1997, at which time it will be comprehensively reviewed and approved. The final implementation plan will be promulgated by April 25, 1997.

1.2.2 Building 371 Priority Safety Upgrades

The design and construction activities necessary to effect the strengthening of the Building 371 column line "T" joint were initiated and completed during FY96, with the construction activities completed in mid September 1996.

An evaluation of the strength of the HVAC bypass supports in Building 371 provided documentation that the supports are sufficient to withstand the EBE. The calculations and conclusions were reviewed by Savannah River Site (SRS) seismic experts.

The priority safety upgrades were initiated in late FY96, and activities were immediately started to evaluate the requirements and to begin preliminary design. Starting in FY97, the K-H has coordinated each upgrade requirement specification, and initiated design/build subcontracts with a subcontractor. By the end of January 1997, engineering analysis will be complete on all priority safety upgrades specified in Table 3-1 of the IPP, and design engineering is

underway. In addition, two non-safety upgrades, the Building 371 cooling tower replacement and the material transport dumbwaiter system are in the design stage.

One of the priority safety upgrades has been completed, the implementation of Building 371 stacker/retriever load limits. The combustible loading program is in progress to include implementation of monthly combustible surveillance's. A definition of "high-risk" residue in Building 371 room 3189 has been obtained so that plans can be made to relocate the drums.

1.3 Deliverables

IPP Milestone 3-1 (a) Report completion of modifications in FY96 of the column line "T" construction joint to increase the seismic capability of Building 371.

The milestone was completed on schedule.

IPP Milestone 3-1 (b) Report completion of the modification in FY96 of the HVAC bypass valve supports to complete qualification of the passive confinement boundary for the new Building 371 EBE.

The valve supports were determined to be adequate to complete qualification of the passive confinement boundary for the EBE during September 1996, eliminating the need for this upgrade.

IPP Milestone 3-1 (c) Report completion of a final fire hazard analysis in FY96.

The Fire Hazards Analysis was complete in FY96.

IPP Milestone 3-2 Report completion of priority safety upgrades specified in Table 3-1 by the end of 1997.

All of the priority safety upgrades specified in Table 3-1 are on or ahead of schedule for completion by the end of 1997.

IPP Milestone 3-3 Establish and document operation of Building 371 in conformance with an updated AB by December 1996.

As explained in the preceding paragraphs, this milestone was missed; however, recovery efforts have been made to ensure that the newly established schedule for development of the BIO and the Building 371/374 Authorization Agreement to include the detailed implementation plan and schedule for implementation will be in place by April 25, 1997. The change in schedule should not impact other activities.

IPP Milestone 3-4 Issue schedule (implementation plan) for further Building 371 upgrades identified during the initial AB development by November 1996.

This milestone is in part, driven by completion of the implementation plan for the AB. Some further upgrades have been identified based upon the work performed to date, and these upgrades and their status are currently being included in the IP for the BIO. Any other upgrades identified in the development of the AB or its implementation plan will be included within the implementation plan for the AB, to be in place by April 25, 1997.

IPP Milestone 3-5 Report completion of other Building upgrades on the following Schedule:

At this time, a schedule has not been developed for these upgrades, based upon the current plan for continuing the ISV until an alternative offsite shipment is finalized.

IPP Milestone 3-6 Reassess the need to complete the other upgrades and inform the Board by September 1998 (Milestone 3-6).

The reassessment will be an ongoing effort as decisions on the disposition of Pu and oxides are reached. The need for these upgrades is dependent upon assurance of alternative offsite shipment or continuing ISV construction activities through to September 1998. If either of these conditions is met, the upgrades will not be required.

1.4 Schedule of Activities

1.4.1 Building 371 Authorization Basis

The detailed schedule of activities for completion of the AB is included as Appendix A. The schedule for implementation activities will be provided in the next report, and will be a component of the AB implementation plan.

1.4.2 Building 371 Priority Safety Upgrades

Appendix B is the operational schedule for completion of the Table 3-1 priority safety upgrades. A schedule for upgrades to be identified in the AB development process will be a portion of the AB Implementation Plan.

2.0 INTEGRATED Pu CONSOLIDATION AND MANAGEMENT

This section corresponds with section 4 of the IPP, and follows the sequence of the Programmatic Elements in that section. From the IPP.. "The insights gained on the overall Site risk from residues and the effects of the decision to proceed with the priority Building 371 upgrades and a new ISV are to be integrated with the actions committed to the Board under Recommendation 94-1 to ensure an integrated Site plan for safe Pu management and storage. Systems engineering principles will be used to develop a strategic plan for residue storage and shipment that incorporates timely consideration of contingencies, such as possible delays in Waste Isolation Pilot Plant (WIPP) opening."

2.1 Accomplishments

2.1.1 Pu Consolidation

Significant progress has been achieved in the area of Pu Consolidation and management, and the integration of 94-1 and 94-3 activities using a systems engineering approach is ongoing. Since an integrated framework for reporting of Pu consolidation and management is currently in place as a component of the Site Integrated Stabilization Management Plan (SISMP), a detailed status of the integrated Pu consolidation and management activities will not be reiterated in this document.

Achievement of the SISMP stated schedule for consolidation is in part dependent upon completion of the appropriate identified and to-be-identified upgrades for Building 371, completion of the Building 371 AB, and continued execution of the plans for the Interim Storage Vault (ISV) or confirmation of an approved alternative. The status of these activities is included under separate headings in this report.

The capability to maintain the 94-1 consolidation effort is also dependent upon preparation activities within Building 371 which are not directly tied to either DNFSB recommendation, such as the construction of additional vault space in room 3337 of Building 371 to accommodate the additional storage requirements, and revision of the current storage limits of the building from the 11 metric ton limit to a 17.3 metric ton limit (pending the completion of the new Building 371 AB). Construction of the vault in room 3337 will be complete in January, 1997, and plans are to initiate loading of the vault area by February 1997.

The Unresolved Safety Question Determination (USQD) which is intended to document the capability to safely store up to 17.3 metric tons within Building 371 is completed and undergoing the review and signature process. It will be provided to RFFO for review and approval during January 1997. With the approval of the higher storage limits for Building 371, 12.3 metric tons of Pu and 5 metric tons of enriched uranium will be authorized for storage in the

building. Approval will allow for continued upload of the recently completed vault in room 3337.

During FY96, the entire Pu inventory was removed from Building 779, and with the completion of the vault area in room 3337 of Building 371, as well as approval of the higher storage limits, additional inventory from other facilities will be removed and consolidation continued into Building 371.

2.1.2 Highly Dispersible Residues

Activities to stabilize all residues, including highly dispersible residues, are ongoing, and are addressed in detail in the SISMP. These activities will lead to stabilization of the highly dispersible residues and storage in a stabilized form. The 94-3 requirements as expressed in the IPP are to develop a strategy for interim storage of post stabilization residues pending their shipment offsite. This interim strategy will identify the safe interim storage methodology which will alleviate the risks identified which are inherent to highly dispersible residue forms. The strategy would then be implemented under the auspices of 94-1 and the Residue Stabilization Program. Accomplishments to date include the continuing progress toward achievement of the 94-1 stabilization goals which will result in packaged stabilized waste from residues to be placed in interim storage or be shipped offsite.

The Integrating Management Contractor has established an action group to identify the alternatives for interim storage of all residues which is evaluating the required risk reduction for highly dispersible residues. The alternatives under evaluation for risk reduction are packaging in containers which provide the necessary safety, immobilization, and/or storage in Building 371 or a storage location that achieves similar risk reduction. Any of these alternatives, or a combination of these alternatives will be recommended, with the recommendation to be supplied by the Integrating Management Contractor by the end of February 1997. The recommendations which they provide will be used to formulate the final strategy for interim storage of highly dispersible residues, which will be subsequently incorporated into existing Site programs.

The packaging alternative involves the use of an internal pipe component which will be installed in each residue storage drum, and within which the individual storage containers will be contained. Testing of the pipe component and the pipe overpack was successfully completed in September 1996, by the SNL. The tests that were performed were a dynamic crush test, a bare pipe drop test, and engulfing pool fire test. The purpose of the tests was to establish Department of Transportation container Type B equivalency. This would allow the Site to take credit for the pipe component/pipe overpack container as a Type B container for purposes of the safety of highly dispersible residues, and to exclude the contents from material at risk categorization per DOE-STD-1027.

2.2 Status

2.2.1 Pu Consolidation

The activities within Building 371 are closely tied to Recommendation 94-1, in that the Pu stabilization activities scheduled for Building 707 and the completion of the Pu Stabilization System to be installed in Module J of Building 707 will drive the storage schedule in Building 371. The Pu stabilization activities which were planned for Building 371 (Process for Stabilization and Safe Storage (PASS) have been delayed, with restart planned for FY98. Analysis is continuing to determine whether the requirements of 94-1 can be met with a single system, and alternatives are being developed to accommodate the delays in the PASS project, to include analysis of scheduling, sequencing, and production rates under both one and two system scenarios.

Progress on the Pu Stabilization Project to be installed in Building 707 is ongoing. Stripout of Module J of Building 707 is scheduled for completion in March 1997, and components will be obtained for initial offsite construction during March. Physical installation of the system in Building 707 is scheduled for June 1997.

2.2.2 Highly Dispersible Residues

The Residue Storage and Transportation alternatives evaluation is assessing the use of new and/or existing facility storage capability to recommend a strategy for pre-stabilization residue storage, transportation, and staging and post-stabilization waste transportation, certification and storage prior to offsite shipment. These alternatives will also provide for storage contingencies should the WIPP not be available as predicted. The evaluation is considering storage alternatives using existing or new facilities and various packaging configurations to relieve the present and future onsite storage limitations. The analysis is integrating currently ongoing efforts to develop a Transuranic (TRU) and Transuranic Mixed (TRM) waste work off plan with Pu consolidation, stabilization, and offsite transportation planning, and is considering the impacts and constraints of the following:

Residue Rebaselining Due to Safeguards Termination Limits

Evaluation of the requirements to treat residues to meet the Safeguards Termination Limits (STL) is being performed using a systems engineering approach, and considers immobilization alternatives which will resolve the risk for highly dispersible residues. The Integrating Management Contractor has recommended vitrification for ash, sand/slag/crucible, graphite, sludges, and filter media groups which make up 98% of the bulk of residues classified as highly dispersible. Their recommendations are under evaluation by RFFO, with the evaluation to be completed by February 1997.

Assuming that the recommendation is acceptable, the plans for treatment to STL standards must be integrated with current plans, and a rebaseline of the residue plans accomplished. Immobilization of highly dispersible residues will eliminate dispersibility, which will minimize storage problems. Once a decision is reached, the current 94-1 plans must be revised to accommodate the additional treatment, and these plans, including the plans for highly dispersible residues, will be incorporated into the existing plans.

The storage and transportation evaluation is using the expected result of rebaselining activities to develop time-phased waste volume projections, and the review, evaluation, and integration of time-phased transportation needs and staging requirements for residue feed staging and interim storage of the salt residues with other waste management and Pu management needs.

Scheduling

Schedules for the removal of Pu, residue, and waste inventories from buildings which will be deactivated are being analyzed. This includes the consolidation of material inventories, closure of regulated storage areas, and transfer of regulated storage capacity to the appropriate facilities.

Material at Risk (MAR)

Recent Building 707 MAR calculations and the impacts of these calculations on building usage, residue feed material staging, in process inventory, and waste drum staging are being considered.

Criticality Safety Operation Limits (CSOL)

CSOLs for newly generated drums containing residues that would not meet STL and/or WIPP Waste Acceptance Criteria, such as salt residue in interim storage between oxidation and treatment for the STL, are being taken into consideration in the development of recommendations for an appropriate safe storage configuration. Newly generated 55-gallon drums will be limited to 200 grams. However, a CSOL for the pipe component/pipe overpack container has been requested, that may provide greater flexibility.

Drum Storage Criteria

Drum Storage Criteria are under development which will specify authorized storage locations and configurations for TRU, TRUM, Low Level (LL), and Low Level Mixed (LLM) waste with respect to facility

authorization bases and nuclear safety. The requirements for safe storage of highly dispersible residues is being included in this evaluation.

As a portion of the drum storage criteria under development by the Integrating Management Contractor, the authorization for use of the pipe component/pipe overpack container will be recommended for approval. The drum storage criteria is expected to be submitted in time for approval to meet the commitment date of April 15, 1997.

2.3 Deliverables

IPP Milestone 4-1 Evaluate and select material management alternatives for "high-dispersibility" residues by February 28, 1997.

This deliverable, as explained above, is on schedule.

IPP Milestone 4-2 Incorporate selected residue alternatives into existing Site programs by April 15, 1997.

Incorporation of the alternative selected into the existing Site programs will be accomplished. However, the existing programs are subject to revision dependent upon the decisions regarding STL. In any case, the decision as to treatment to meet STL requirements will impact the final decisions regarding highly dispersible residues. The timing of RFFO acceptance of the rebaselining recommendation may delay incorporation of the alternatives beyond April 1997.

IPP Milestone 4-3 Establish and document interim storage for the Site's Pu inventory, including residues, by the end of FY02 in a configuration that reduces Site risk due to Pu (metal, oxides and residues) to a level that is a small fraction of the risk from current Pu holdup.

This milestone is on schedule.

2.4 Schedule of Activities

A revision of the schedule for Pu stabilization and consolidation initially included in the IPP is included as Appendix C. More detailed information is available in the 94-1 SISMP. The current schedule of events and milestones for residue stabilization is included in the SISMP.

3.0 INTERIM STORAGE MISSION

The IPP requires the completion of upgrades to Building 371 to increase safety margin, accommodate oxide relocation and provide for adequate safeguards and security by September of 1999, 2001, and 2002 respectively. These requirements are to assure the availability of an adequate facility for the safe secure storage of the Site Pu by May of 2002. However, safety margin upgrades may be postponed by one year (to September

2000) provided the following are completed by September 1997: 1) design activity in FY97 confirms the safety and cost suitability of an Interim Storage Vault (ISV) when evaluated by the Department; 2) a NEPA Record of Decision has been issued which allows the ISV construction to proceed; and 3) allocated funding for safe storage of Special Nuclear Material (SNM) including the ISV has been received.

The Site has chosen to proceed with the ISV because it will provide a safer more secure facility for a lower life-cycle cost.

3.1 Accomplishments

The following have been accomplished toward the ISV since the IPP was issued July 11, 1996:

A preliminary conceptual design, design criteria, and a scope of work were developed in anticipation of starting the conceptual portion of the ISV. This initial effort provided the springboard to initiate subcontracting action on the part of the Integrating Management Contractor early in FY97. First priority tasks to be performed include the preliminary and subsequent geotechnical evaluation necessary to siting and the NEPA ROD, Preliminary Vulnerability Assessment for Security, Preliminary Safety Analysis work, and development of a conceptual design of sufficient detail to solicit architectural and engineering firm bids for the Title I and subsequent design and construction activity.

A contract for conceptual design, site selection, conceptual level safety analysis and the initiation of the geotechnical investigation was awarded to Rocky Flats Engineers and Constructors (RFEC). RFEC is a limited liability company established by Stone and Webster Engineering Company and several team corporations to provide engineering, design and construction services to the Integrating Management Contractor.

The Integrating Management Contractor has tasked Wackenhut Services Inc. (WSI) and funds have been transferred to the SNL to perform work on the conceptual level vulnerability analysis. They have provided preliminary security features design to the Integrating Management Contractor.

The preliminary Draft Environmental Impact Statement (DEIS) has been sent to HQ/DOE for review and comment and comments have been received and are being resolved.

3.2 Status

The schedule incorporated into the IPP was developed under the expectation that the formal conceptual design of the ISV would commence in the first quarter of FY97. The work was initiated as scheduled, and a Conceptual Design Report for the ISV suitable for solicitation of an Architecture-Engineering firm is expected to be completed by the Integrating Management Contractor no later than August 1997.

The Department has taken the position that the best solution for the interim storage of Site Pu is to ship the material offsite to DOE facilities, which are expected to remain active. As stated in the IPP, removal of the oxide inventory from the Site and a firm commitment to ship the metal by 2002 would obviate the Site interim storage mission entirely. However, until the shipment/storage offsite alternative becomes firm, progress on the ISV will be maintained. DOE/RFFO has established specific criteria which will be used to evaluate the viability of offsite shipment as the solution to the interim storage mission. It is the RFFO position that until all of the following conditions are met, the offsite shipment alternative cannot be considered entirely viable, and work toward construction of the ISV must continue.

- The Material Disposition and Storage Programmatic Environmental Impact Statement (MDSPEIS) recommends offsite shipment
- NEPA actions are completed by SRS and Pantex which allow receipt of the Site Pu
- Transportation of Site Pu through the intervening states is determined to be viable
- Site pits begin to be shipped to Pantex
- Offsite vault capacity by 2001 is assured by an approved SRS project.

Until these criteria can be met work on the ISV will continue. The current schedule plans for the ISV to be available to commence loading Pu by August 2001.

The MDSPEIS recommends that the Site Pu be shipped to Pantex and to SRS. It specifies that the Site pits go to Pantex, and Pu metal and oxide go to SRS. Secretary O'Leary is expected to sign the MDSPEIS Record of Decision (ROD) before she leaves office in late January 97. If this ROD is signed, then the first of the offsite shipment criteria will be met.

Headquarters DOE is in the process of reviewing the Preliminary Draft Environmental Impact Statement (DEIS) in light of the material dispositions proposed in the MDSPEIS. The dates for release of the DEIS to the public and the subsequent Record of Decision (ROD) will be available for the next quarterly report.

There have been preliminary indications that the 3013 can configuration may not support heat dissipation requirements. This is under analysis by the Los Alamos National Laboratory (LANL). If the preliminary indications prove valid, the alternatives are to modify what is thought to be a conservative standard, or to revise the can configuration.

3.3 Deliverables

Specific deliverables specified by the IPP and the status of each, as related to the ISV are presented below.

IPP Milestone 5-1 Complete NEPA evaluation of alternatives for interim storage by May 1997.

The dates for release of the DEIS to the public and the subsequent ROD will be available for the next quarterly report. This milestone is at risk.

IPP Milestone 5-2 Provide ISV design documents, including design criteria, as they are developed and no later than prior to the start of detailed design, including: functional design requirements; and pre-decisional design reports and drawings. Provide detailed design plans, calculations, drawings and specifications when developed if a decision is made to proceed.

The ISV Conceptual Design Report (CDR) will be provided to the Defense Nuclear Facility Safety Board (DNFSB) when it has been reviewed and found acceptable by the DOE. The CDR is scheduled to be provided to RFFO by August 1997.

3.4 Schedule of Activities

The schedule of activities for ISV development is included as Appendix D.

APPENDICES

- A. Schedule for Completion of Building 371 Authorization Basis
- B. Schedule for Completion of IPP Building 371 Priority Upgrades
- C. Summary Schedule of Pu Consolidation Activities
- D. Schedule for Interim Storage Vault

Kaiser-Hill
 Building 371 BIO Completion
 Management Summary

AB00 B371

Early Bar	30SEP96
Progress Bar	25APR97
Critical Activity	17DEC96

Project Start	30SEP96
Project Finish	25APR97
Data Date	17DEC96
Plot Date	31DEC96

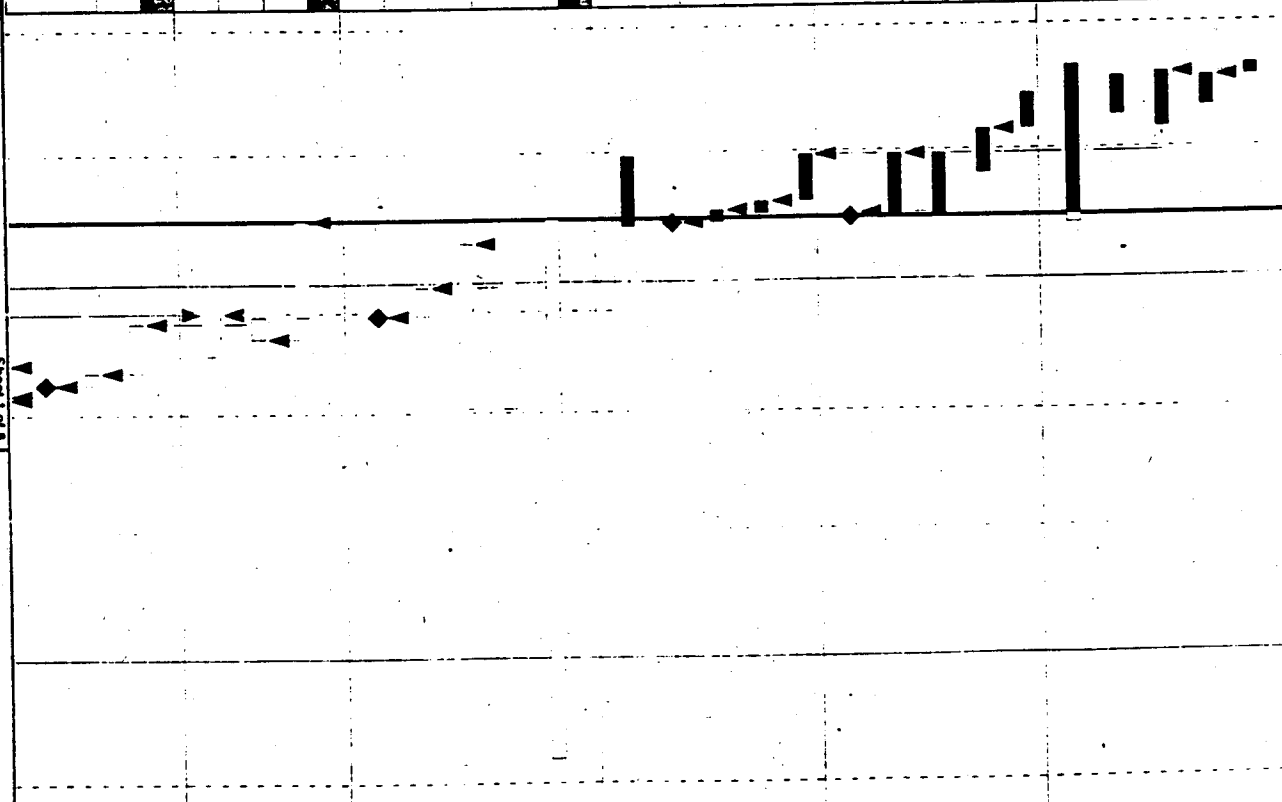
ams, Inc.

ID	Description	Dur	Dur
115	+ Basis for Interim Operation	91	11NOV96A:24APR97
11	+ Fire Hazards Analysis	11	18DEC96 : 07JAN97
91	+ System Evaluation Reports - SSOC	35	26SEP96A:05FEB97
38	+ DOE Review/Approval/Final Release BIO,TSRs,SERS	38	31JAN97 : 25MAR97
44	+ System Evaluation Reports - CAI	27	20NOV96A:24JAN97
22	+ Authorization Agreement	22	27MAR97 : 25APR97
93	+ Implementation Plan	81	25NOV96A:23APR97

BUILDING 371

Basis for Interim Operation

ID	Description	Dur	Dur	Start	Finish	Fit
Bldg 371 BIO Draft H						
A2371B0005	1A - Present Story Board Format	Busche	3	0	11NOV96A	13NOV96A
A2371B0007	1B - Deliver Story Board Hardcopy Presentation	Busche	4	0	14NOV96A	20NOV96A
A2371B0010	1C - Revise Main Body Of BIO Per Story Board	Busche	8	0	13NOV96A	25NOV96A
A2371B0015	1D - Letter Rpt On Review Draft F Comment	Busche	6	0	14NOV96A	22NOV96A
A2371B0020	1E - Letter Report on USO	Busche	14	2	11NOV96A	18DEC96
A2371B0105	4B-Prep White Paper Impact BIO.TSR.SER	Busche	6	0	18NOV96A	25NOV96A
A2371B0110	4BB- K-H/SSOC Concurrence	Truax	6	0	26NOV96A	06DEC96A
A2371B0160	Draft H LCO/SRs & Bases	Busche	3	0	02DEC96A	16DEC96A
A2371B0162	Draft H ACRs & Bases	Busche	3	0	02DEC96A	16DEC96A
A2371B0164	Draft H TSRS	Busche	0	0		16DEC96A
A2371B0180	BIO Text Flow Improvement - Story Board	Busche	4	0	02DEC96A	12DEC96A
A2371B0189	Finalize Tech Editing	Busche	2	0	13DEC96A	15DEC96A
A2371B0195	Print, Repr. Distrib Draft H - Historical Costs	Busche	1	0	15DEC96A	17DEC96A
A2371B0M005	Draft Rev H Complete & Distributed To SSOC	Busche	0	0		17DEC96A
A2371B0200	Update Calcs & BIO Notebook For Draft G	Busche	12	0	02DEC96A	18DEC96A
Management and Administration						
A2371T0000	Project Management	Majestic	82	82	17DEC96	24APR97
A2371T0005	Manage CAI And Matrixed K-H Personnel	Busche	27	27	23DEC96	30JAN97
A2371T0010	Scheduling and Communication	Busche	27	27	23DEC96	30JAN97
A2371T0015	Facilitate/Coordinate Crossstable Review	Busche	5	5	02JAN97	08JAN97
A2371T0020	Issue Crossstable Schedule & Issues List	Busche	0	0		08JAN97
Review of Draft H By SSOC/CAI						
A2371B0220	SSOC Review Draft H	Seratin	14	14	17DEC96	08JAN97
A2371B0230	SSOC Consolidate Comments	Seratin	3	3	09JAN97	13JAN97
A2371B0240	SSOC/CAI Crossstable Draft H & Comment	Busche	8	8	08JAN97	17JAN97
Finalize BIO/ SR Package						
A2371B0250	Incorporate Comments Into BIO. ISRS	Busche	8	8	10JAN97	21JAN97
A2371B0255	K-H Classification Review	Busche	3	3	22JAN97	24JAN97
A2371B0258	SSOC/CAI Deliver Rev H To K-H	Busche	0	0		24JAN97



Sheet 1 of 8

Project Start 30SEP96
 Project Finish 24APR97
 Date Date 17DEC96
 Plot Date 31DEC96
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30SEP96
 24APR97
 17DEC96
 31DEC96

Early Bar
 Progress Bar
 Critical Activity

AB00-8371

Kaiser-Hill
 Building 371 BIO Completion
 Detail Schedule

ID	Description	Magestic	Dur	Dur	Start	Finish	Hit
A2371B0260	SSOCK-H Final Review & Signatures	Magestic	2	2	27JAN97	28JAN97	0
A2371B0265	Duplicate/Publish	Busche	2	2	29JAN97	30JAN97	0
A2371M0007	K-H Issue BIO Package To DOI	Magestic	0	0		30JAN97*	0
A2371B0253	Integration Review	Busche	16	16	30DEC96*	21JAN97	68

Fire Hazards Analysis

A2371F0003	Obtain And Validate FHA	Serafin	4	4	19DEC96*	24DEC96	0
A2371F0010	Issue Final FHA Evaluation & Acceptance	Zurey	4	4	26DEC96	02JAN97	0
A2371F0015	Evaluate FHA Vs BIO	Busche	3	3	03JAN97	07JAN97	0

System Evaluation Reports - SSOC

ID	Description	Serafin	Busche	Dur	Start	Finish	Hit
A2371S0005	Update System Description & LCO Table HVAC	Serafin	1	0	08NOV96A	08NOV96A	0
A2371S0010	Building Review HVAC SER	Serafin	4	0	14NOV96A	24NOV96A	0
A2371S0015	Resolve Comments HVAC SER	Busche	3	0	25NOV96A	11DEC96A	0
A2371S0020	HVAC SER Draft B	Busche	5	0	11DEC96A	16DEC96A	0
A2371S0025	Building Review HVAC SER	Serafin	3	3	17DEC96	19DEC96	0
A2371S0030	Resolve Comments HVAC SER	Busche	5	5	20DEC96	30DEC96	0
A2371S0035	HVAC SER Final Draft	Busche	3	3	31DEC96	03JAN97	0
A2371S0040	Building Management Review HVAC SER	Serafin	3	3	04JAN97	06JAN97	1

Fire Suppression SER

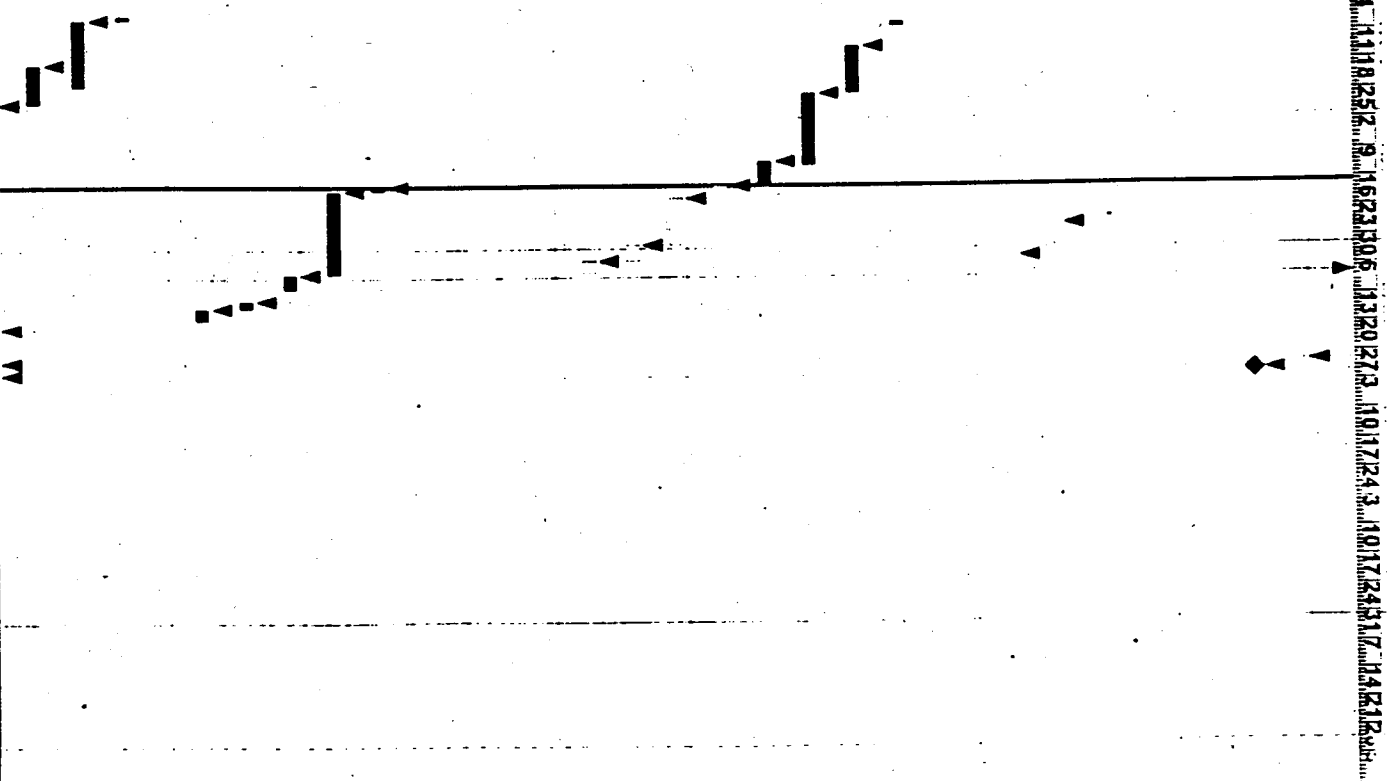
ID	Description	Serafin	Busche	Dur	Start	Finish	Hit
A2371S0105	Update Sys Descrip & LCO Table Fire Supp	Busche	2	0	26SEP96A	30SEP96A	0
A2371S0110	Building Review Fire Suppression SER	Serafin	1	0	01OCT96A	18OCT96A	0
A2371S0115	Resolve Comments Fire Suppression SER	Busche	1	0	17OCT96A	17OCT96A	0
A2371S0120	Fire Suppression SER Draft B	Busche	1	1	17DEC96	17DEC96	-7
A2371S0125	Building Review Fire Suppression SER	Serafin	11	11	18DEC96	06JAN97	-7
A2371S0130	Resolve Comments Fire Suppression SER	Busche	3	3	07JAN97	09JAN97	-7
A2371S0135	Fire Suppression SER Final Draft	Busche	2	2	13JAN97	14JAN97	-7
A2371S0140	Building Management Review Fire Suppression	Serafin	3	3	15JAN97	17JAN97	-7

Fire Detection SER

A2371S0205	Update Sys Descrip & LCO Table Fire Detect	Busche	1	0	06NOV96A	06NOV96A	0
A2371S0210	Building Review Fire Detection SER	Serafin	10	0	07NOV96A	22NOV96A	0
A2371S0215	Resolve Comments Fire Detection SER	Busche	3	0	18NOV96A	28NOV96A	0

Project Start	30SEP96	Early Bar	AG00 0371	Kaiser-Hill
Project Finish	31APR97	Progress Bar		Building 371 BIO Completion
Data Date	17DEC96	Critical Activity		Detail Schedule
Plot Date	31DEC96			

Items, Inc.



ID	Description	Busche	Start	Finish	Duration
A2371S0220	Fire Detection SER Draft B	Busche	27NOV96A	18DEC96	3
A2371S0225	Building Review Fire Detection SER	Serafin	19DEC96	19DEC96	3
A2371S0230	Resolve Comments Fire Detection SER	Busche	20DEC96	26DEC96	3
A2371S0235	Fire Detection SER Final Draft	Busche	30DEC96	30DEC96	3
A2371S0240	Building Mgmt Review Fire Detection SER	Serafin	31DEC96	02JAN97	3
Criticality Alarm System SER					
A2371S0305	Update Sys Descrip & LCO Table Criticality	Busche	30SEP96A	30SEP96A	0
A2371S0310	Building Review Criticality SER	Serafin	01OCT96A	10OCT96A	0
A2371S0315	Resolve Comments Criticality SER	Busche	11OCT96A	30OCT96A	0
A2371S0320	Criticality SER Draft B	Busche	31OCT96A	06NOV96A	0
A2371S0325	Building Review Criticality SER	Serafin	07NOV96A	22NOV96A	0
A2371S0330	Resolve Comments Criticality SER	Busche	25NOV96A	25NOV96A	0
A2371S0335	Criticality SER Final Draft	Busche	26NOV96A	03DEC96A	0
A2371S0340	Building Mgmt Review Criticality SER	Serafin	04DEC96A	10DEC96A	0
LSDW SER					
A2371S0405	Update Sys Descrip & LCO Table LSDW SER	Busche	30SEP96A	30SEP96A	0
A2371S0410	Building Review LSDW SER	Serafin	01OCT96A	10OCT96A	0
A2371S0415	Resolve Comments LSDW SER	Busche	11OCT96A	30OCT96A	0
A2371S0420	LSDW SER Draft B	Busche	31OCT96A	06NOV96A	0
A2371S0425	Building Review LSDW SER	Serafin	07NOV96A	18NOV96A	0
A2371S0430	Resolve Comments LSDW SER	Busche	19NOV96A	25NOV96A	0
A2371S0435	LSDW SER Final Draft	Busche	26NOV96A	03DEC96A	0
A2371S0440	Building Management Review LSDW SER	Serafin	04DEC96A	10JAN97A	0
Building Structure SER					
A2371S0505	Update Sys Descrip & LCO Table Bldg Struct	Busche	30SEP96A	30SEP96A	0
A2371S0510	Building Review Building Structure SER	Serafin	01OCT96A	10OCT96A	0
A2371S0515	Resolve Comments Building Structure SER	Busche	11OCT96A	30OCT96A	0
A2371S0520	Building Structure SER Draft B	Busche	31OCT96A	07NOV96A	0
A2371S0525	Building Review Bldg Structure SER	Serafin	08NOV96A	19DEC96	80
A2371S0530	Resolve Comments Building Structure SER	Busche	25NOV96A	10DEC96A	0
A2371S0535	Building Structure SER Final Draft	Busche	11DEC96A	12DEC96A	0

Project Start: 30SEP96
 Project Finish: 28APR97
 Date Date: 17DEC96
 Plot Date: 31DEC96

Early Bar: AB00-B371
 Progress Bar: Kaiser-Hill
 Critical Activity: Building 371 BIO Completion

Detail Schedule

Sheet 3 of 8

ID	Description	Serial	Dur	Start	Finish	FT
A2371S0540	Building Mgmt Review Bldg Structure SER	Serafin	3	16DEC96A	23DEC96A	
HP Vacuum SER	Update Sys Descrip & LCO Table HP VAC SER	Busche	1	30SEP96A	30SEP96A	
A2371S0610	Building Review HP VAC SER	Serafin	1	01OCT96A	10OCT96A	
A2371S0615	Resolve Comments HP VAC SER	Busche	1	11OCT96A	30OCT96A	
A2371S0620	HP VAC SER Draft B	Busche	1	31OCT96A	06NOV96A	
A2371S0625	Building Review HP VAC SER	Serafin	1	07NOV96A	09DEC96A	
A2371S0630	Resolve Comments HP VAC SER	Busche	2	10DEC96A	11DEC96A	
A2371S0635	HP VAC SER Final Draft	Busche	2	12DEC96A	16DEC96A	
A2371S0640	Building Mgmt Review HP VAC SER	Serafin	3	17DEC96A	23DEC96A	
Electrical Power Distribution SER	Update Sys Descrip & LCO Table Elec Pwr Dist	Busche	1	30SEP96A	30SEP96A	
A2371S0710	Building Review Elec Power Dist SER	Serafin	1	01OCT96A	30OCT96A	
A2371S0715	Resolve Comments Elec Power Dist SER	Busche	1	31OCT96A	04NOV96A	
A2371S0720	Electrical Power Distribution SER Draft B	Busche	1	05NOV96A	06NOV96A	
A2371S0725	Building Review Elec Power Dist SER	Serafin	1	07NOV96A	22NOV96A	
A2371S0730	Resolve Comments Elec Power Dist SER	Busche	2	25NOV96A	02DEC96A	
A2371S0735	Electrical Power Distribution SER Final Draft	Busche	2	03DEC96A	04DEC96A	
A2371S0740	Building Mgmt Review Elec Power Dist SER	Serafin	3	05DEC96A	09DEC96A	
Air Monitoring SER	Update Sys Descrip & LCO Table Air Monitor	Busche	1	30SEP96A	30SEP96A	
A2371S0910	Building Review Air Monitoring SER	Serafin	1	01OCT96A	10OCT96A	
A2371S0915	Resolve Comments Air Monitoring SER	Busche	1	11OCT96A	30OCT96A	
A2371S0920	Air Monitoring SER Draft B	Busche	7	31OCT96A	06NOV96A	
A2371S0925	Building Review Air Monitoring SER	Serafin	5	07NOV96A	14NOV96A	
A2371S0930	Resolve Comments Air Monitoring SER	Busche	3	18NOV96A	02DEC96A	
A2371S0935	Air Monitoring SER Final Draft	Busche	4	03DEC96A	16DEC96A	
A2371S0940	Building Mgmt Review Air Monitoring SER	Serafin	3	17DEC96A	23DEC96A	
Water System SER	Update Sys Descrip & LCO Table Water Sys	Busche	1	06NOV96A	06NOV96A	
A2371S1010	Building Review Water System SER	Serafin	5	07NOV96A	22NOV96A	

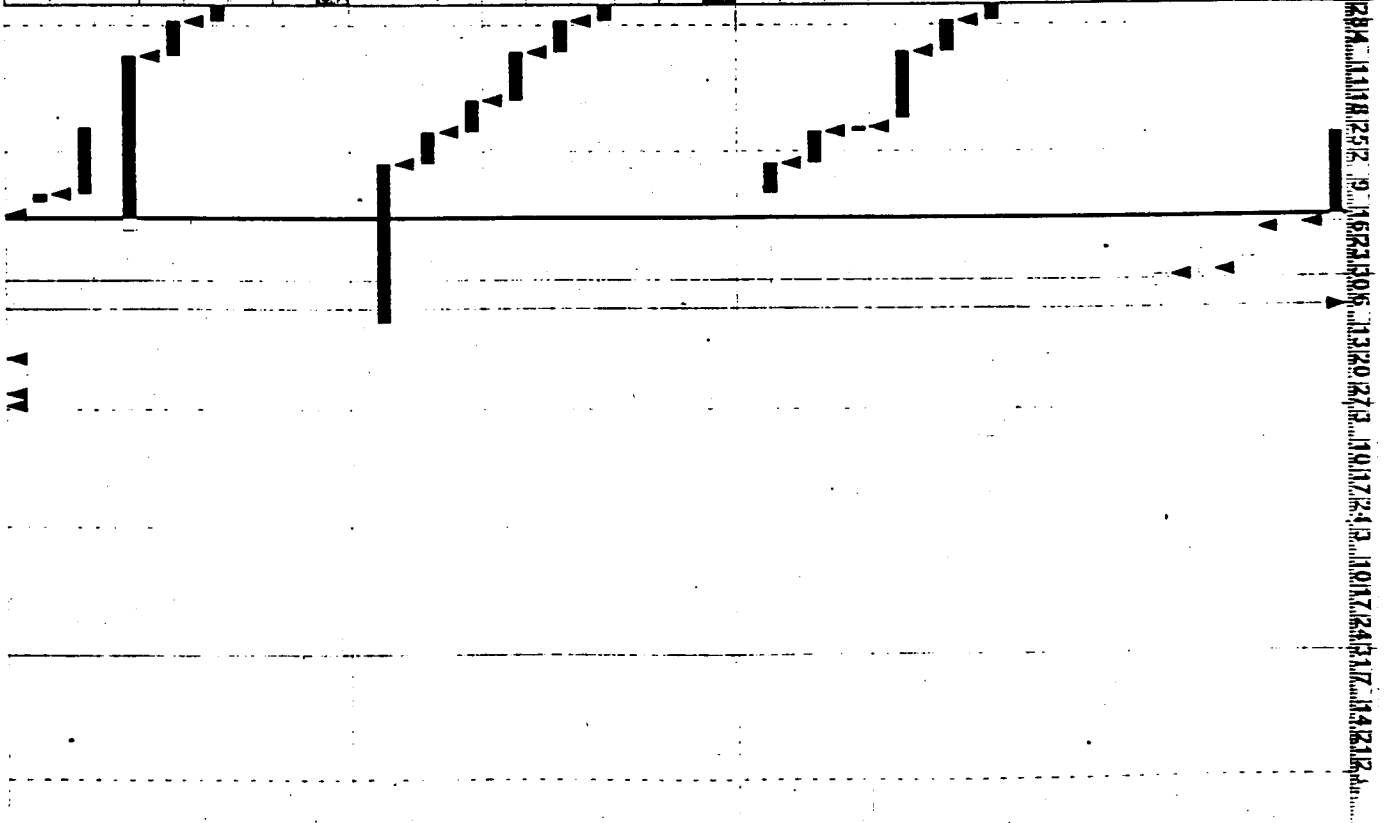
Project Start: 30SEP96
 Project Finish: 25APR97
 Data Date: 17DEC96
 Plot Date: 21DEC96

Early Bar: 180018371
 Progress Bar: [Bar]
 Critical Activity: [Bar]

Kaiser-Hill
 Building 371 BIO Completion
 Detail Schedule

Sheet 4 of 8

ID	Description	Busche	Dur	Start	Finish	FT
A2371S0220	Fire Detection SER Draft B	Busche	3	27NOV96A	18DEC96	3
A2371S0225	Building Review Fire Detection SER	Serafin	1	19DEC96	19DEC96	3
A2371S0230	Resolve Comments Fire Detection SER	Busche	4	20DEC96	26DEC96	3
A2371S0235	Fire Detection SER Final Draft	Busche	1	30DEC96	30DEC96	3
A2371S0240	Building Mgmt Review Fire Detection SER	Serafin	2	31DEC96	02JAN97	3
Criticality Alarm System SER						
A2371S0305	Update Sys Descrip & LCO Table Criticality	Busche	1	30SEP96A	30SEP96A	
A2371S0310	Building Review Criticality SER	Serafin	1	01OCT96A	10OCT96A	
A2371S0315	Resolve Comments Criticality SER	Busche	1	11OCT96A	30OCT96A	
A2371S0320	Criticality SER Draft B	Busche	1	31OCT96A	06NOV96A	
A2371S0325	Building Review Criticality SER	Serafin	8	07NOV96A	22NOV96A	
A2371S0330	Resolve Comments Criticality SER	Busche	5	25NOV96A	25NOV96A	
A2371S0335	Criticality SER Final Draft	Busche	3	26NOV96A	03DEC96A	
A2371S0340	Building Mgmt Review Criticality SER	Serafin	5	04DEC96A	10DEC96A	
LSDW SER						
A2371S0405	Update Sys Descrip & LCO Table LSDW SER	Busche	1	30SEP96A	30SEP96A	
A2371S0410	Building Review LSDW SER	Serafin	1	01OCT96A	10OCT96A	
A2371S0415	Resolve Comments LSDW SER	Busche	1	11OCT96A	30OCT96A	
A2371S0420	LSDW SER Draft B	Busche	1	31OCT96A	06NOV96A	
A2371S0425	Building Review LSDW SER	Serafin	8	07NOV96A	18NOV96A	
A2371S0430	Resolve Comments LSDW SER	Busche	5	19NOV96A	25NOV96A	
A2371S0435	LSDW SER Final Draft	Busche	3	26NOV96A	03DEC96A	
A2371S0440	Building Management Review LSDW SER	Serafin	5	04DEC96A	10JAN97A	
Building Structure SER						
A2371S0505	Update Sys Descrip & LCO Table Bldg Struct	Busche	1	30SEP96A	30SEP96A	
A2371S0510	Building Review Building Structure SER	Serafin	1	01OCT96A	10OCT96A	
A2371S0515	Resolve Comments Building Structure SER	Busche	1	11OCT96A	30OCT96A	
A2371S0520	Building Structure SER Draft B	Busche	7	31OCT96A	07NOV96A	
A2371S0525	Building Review Bldg Structure SER	Serafin	6	08NOV96A	19DEC96	80
A2371S0530	Resolve Comments Building Structure SER	Busche	4	25NOV96A	10DEC96A	
A2371S0535	Building Structure SER Final Draft	Busche	2	11DEC96A	12DEC96A	



Project Start
30SEP96
Project Finish
17DEC96
Date Date
31DEC96
Plot Date
© Print

Early Bar
30SEP96
Progress Bar
17DEC96
Critical Activity
31DEC96
toms, Inc.

AB00.8371

Kaiser-Hill
Building 371 BIO Completion
Detail Schedule

Sheet 3 of 8

Item	Description	Serial	Dur	Unit	Start	Finish	Fit
A2371S0540	Building Mgmt Review Bldg Structure SER	Serain	3	0	16DEC96A	23DEC96A	
HP Vacuum SER	Update Sys Descrip & LCO Table HP VAC SER	Busche	1	0	30SEP96A	30SEP96A	
A2371S0610	Building Review HP VAC SER	Serain	1	0	01OCT96A	10OCT96A	
A2371S0615	Resolve Comments HP VAC SER	Busche	1	0	11OCT96A	30OCT96A	
A2371S0620	HP VAC SER Draft B	Busche	1	0	31OCT96A	06NOV96A	
A2371S0625	Building Review HP VAC SER	Serain	11	0	07NOV96A	09DEC96A	
A2371S0630	Resolve Comments HP VAC SER	Busche	2	0	10DEC96A	11DEC96A	
A2371S0635	HP VAC SER Final Draft	Busche	2	0	12DEC96A	16DEC96A	
A2371S0640	Building Mgmt Review HP VAC SER	Serain	3	0	17DEC96A	23DEC96A	
Electrical Power Distribution SER	Update Sys Descrip & LCO Table Elec Pwr Dist	Busche	1	0	30SEP96A	30SEP96A	
A2371S0710	Building Review Elec Power Dist SER	Serain	1	0	01OCT96A	30OCT96A	
A2371S0715	Resolve Comments Elec Power Dist SER	Busche	1	0	31OCT96A	04NOV96A	
A2371S0720	Electrical Power Distribution SER Draft B	Busche	1	0	05NOV96A	06NOV96A	
A2371S0725	Building Review Elec Power Dist SER	Serain	11	0	07NOV96A	22NOV96A	
A2371S0730	Resolve Comments Elec Power Dist SER	Busche	2	0	25NOV96A	02DEC96A	
A2371S0735	Electrical Power Distribution SER Final Draft	Busche	2	0	03DEC96A	04DEC96A	
A2371S0740	Building Mgmt Review Elec Power Dist SER	Serain	3	0	05DEC96A	09DEC96A	
Air Monitoring SER	Update Sys Descrip & LCO Table Air Monitor	Busche	1	0	30SEP96A	30SEP96A	
A2371S0910	Building Review Air Monitoring SER	Serain	1	0	01OCT96A	10OCT96A	
A2371S0915	Resolve Comments Air Monitoring SER	Busche	1	0	11OCT96A	30OCT96A	
A2371S0920	Air Monitoring SER Draft B	Busche	7	0	31OCT96A	06NOV96A	
A2371S0925	Building Review Air Monitoring SER	Serain	5	0	07NOV96A	14NOV96A	
A2371S0930	Resolve Comments Air Monitoring SER	Busche	3	0	18NOV96A	02DEC96A	
A2371S0935	Air Monitoring SER Final Draft	Busche	4	0	03DEC96A	16DEC96A	
A2371S0940	Building Mgmt Review Air Monitoring SER	Serain	3	0	17DEC96A	23DEC96A	
Water System SER	Update Sys Descrip & LCO Table Water Sys	Busche	1	0	06NOV96A	06NOV96A	
A2371S1005	Building Review Water System SER	Serain	5	0	07NOV96A	22NOV96A	

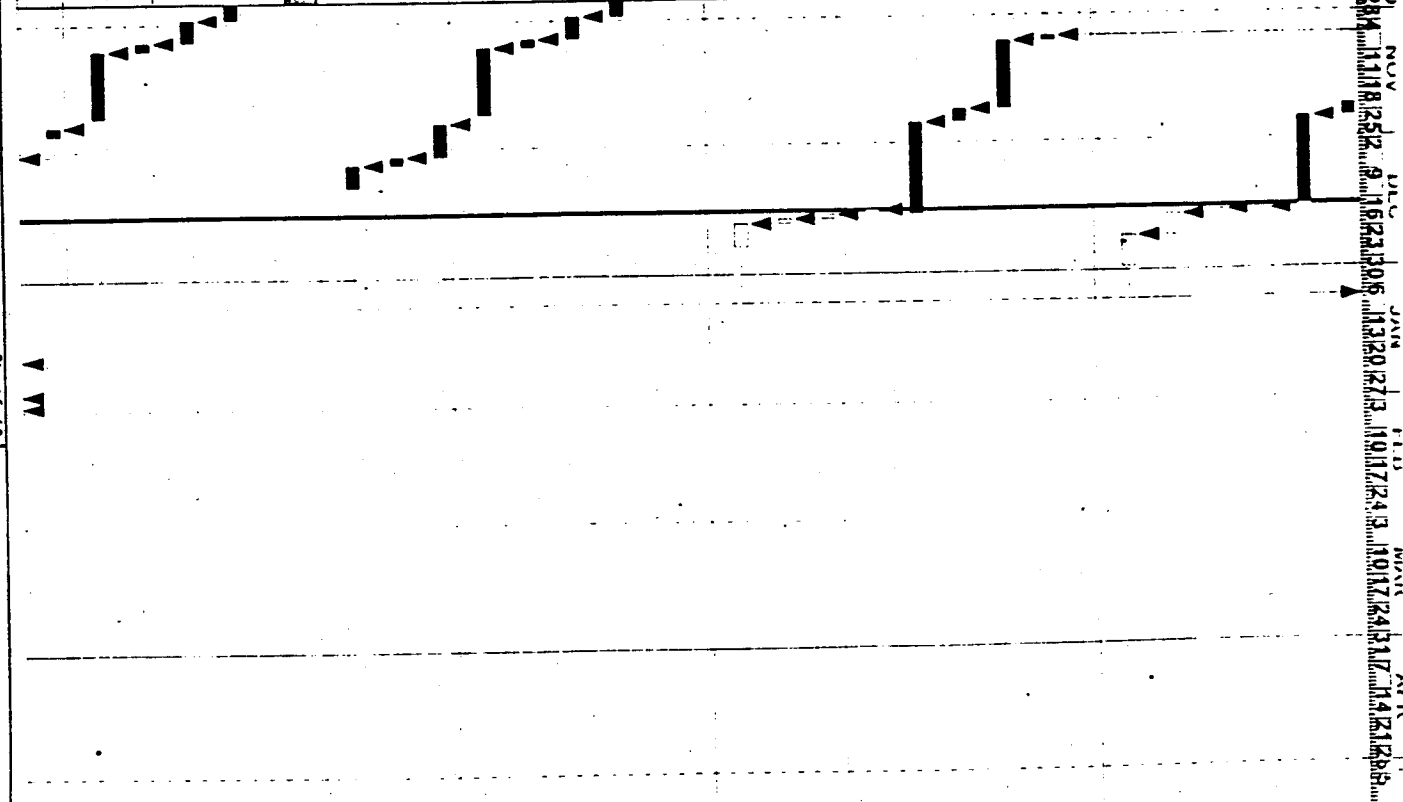
Project Start: 30SEP96
 Project Finish: 25APR97
 Date Date: 17DEC96
 Plot Date: 21DEC96

Early Bar
 Progress Bar
 Critical Activity

A800-B371
 Kaiser-Hill
 Building 371 BIO Completion
 Detail Schedule

Sheet 4 of 8

ID	Description	Busche	Dur	Dur	Start	Finish	Fit
A2371S1015	Resolve Comments Water System SER	Busche	4	0	23NOV96A	25NOV96A	5
A2371S1020	Water Sys SER Draft B	Busche	2	1	26NOV96A	17DEC96	5
A2371S1025	Building Review Water System SER	Serafin	1	1	18D1 C96	18DEC96	5
A2371S1030	Resolve Comments Water System SER	Busche	1	1	18DEC96	18DEC96	5
A2371S1035	Water System SER Final Draft	Busche	3	3	19DEC96	23DEC96	5
A2371S1040	Building Mgmt Review Water System SER	Serafin	3	3	24DEC96	30DEC96	5
Miscellaneous Systems SER							
A2371S1105	Update Sys Descrip & LCO Table Misc Sys	Busche	1	0	06NOV96A	06NOV96A	
A2371S1110	Building Review Miscellaneous Systems SER	Serafin	5	0	07NOV96A	22NOV96A	
A2371S1115	Resolve Comments Miscellaneous Systems	Busche	4	0	23NOV96A	25NOV96A	
A2371S1120	Miscellaneous Systems SER Draft B	Busche	6	0	26NOV96A	17DEC96A	
A2371S1125	Building Review Miscellaneous Systems SER	Serafin	1	1	17DEC96	17DEC96	7
A2371S1130	Resolve Comments Miscellaneous Systems	Busche	1	1	18DEC96	18DEC96	7
A2371S1135	Miscellaneous Systems SER Final Draft	Busche	1	1	19DEC96	19DEC96	7
A2371S1140	Building Mgmt Review Miscellaneous Systems	Serafin	3	3	20DEC96	24DEC96	7
UPS SER							
A2371S1205	Update Sys Descrip & LCO Table UPS SER	Busche	1	0	30SEP96A	30SEP96A	
A2371S1210	Building Review UPS SER	Serafin	1	0	01OCT96A	30OCT96A	
A2371S1215	Resolve Comments UPS SER	Busche	1	0	31OCT96A	04NOV96A	
A2371S1220	UPS SER Draft B	Busche	1	0	05NOV96A	06NOV96A	
A2371S1225	Building Review UPS SER	Serafin	11	0	07NOV96A	22NOV96A	
A2371S1230	Resolve Comments UPS SER	Busche	5	0	25NOV96A	02DEC96A	
A2371S1235	UPS SER Final Draft	Busche	2	0	03DEC96A	04DEC96A	
A2371S1240	Building Management Review UPS SER	Serafin	3	0	05DEC96A	09DEC96A	
Standby Power SER							
A2371S1305	Update Sys Descrip & LCO Table Standby Power	Busche	1	0	30SEP96A	30SEP96A	
A2371S1310	Building Review Standby Power SER	Serafin	1	0	01OCT96A	30OCT96A	
A2371S1315	Resolve Comments Standby Power SER	Busche	1	0	31OCT96A	04NOV96A	
A2371S1320	Standby Power SER Draft B	Busche	1	0	05NOV96A	06NOV96A	
A2371S1325	Building Review Standby Power SER	Serafin	11	0	07NOV96A	22NOV96A	
A2371S1330	Resolve Comments Standby Power SER	Busche	2	0	25NOV96A	26NOV96A	



Project Start: 30SEP96
 Project Finish: 25APR97
 Date Date: 17DEC96
 Plot Date: 31DEC96

Kaiser-Hill
 Building 371 BIO Completion
 Detail Schedule

Legend:
 Early Bar
 Progress Bar
 Critical Activity

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ID	Description	Busche	Dur	Dur	Start	Finish	Flt
A2371S1335	Standby Power SER Final Draft	Busche	1	0	02DEC96A	03DEC96A	
A2371S1340	Building Mgmt Review Standby Power SER	Serafin	3	0	04DEC96A	06DEC96A	
Glovebox/Hoods SER							
A2371S1405	Update Sys Descrip & LCO Table	Busche	1	0	30SEP96A	30SEP96A	
A2371S1410	Building Review Glovebox/Hoods SER	Serafin	1	0	01OCT96A	30OCT96A	
A2371S1415	Resolve Comments Glovebox/Hoods SER	Busche	1	0	31OCT96A	04NOV96A	
A2371S1420	Glovebox/Hoods SER Draft B	Busche	1	0	05NOV96A	06NOV96A	
A2371S1425	Building Review Glovebox/Hoods SER	Serafin	11	0	07NOV96A	25NOV96A	
A2371S1430	Resolve Comments Glovebox/HoodsSER	Busche	2	0	26NOV96A	16DEC96A	
A2371S1435	Glovebox/Hoods SER Final Draft	Busche	2	2	17DEC96	18DEC96	8
A2371S1440	Building Mgmt Review Glovebox/Hoods SER	Serafin	3	3	19DEC96	23DEC96	8
Compressed Gas, SER							
A2371S1505	Update Sys Descrip & LCO Table Comp Gas	Busche	1	0	30SEP96A	30SEP96A	
A2371S1510	Building Review Compressed Gas System SER	Serafin	1	0	01OCT96A	04NOV96A	
A2371S1515	Resolve Comments Compressed Gas System	Busche	7	0	05NOV96A	15NOV96A	
A2371S1520	Compressed Gas System SER Draft B	Busche	10	2	18NOV96A	18DEC96	3
A2371S1525	Building Review Compressed Gas System SER	Serafin	2	2	19DEC96	20DEC96	3
A2371S1530	Resolve Comments Compressed Gas System	Busche	1	1	23DEC96	23DEC96	3
A2371S1535	Compressed Gas System SER Final Draft	Busche	3	3	24DEC96	30DEC96	3
A2371S1540	Building Mgmt Review Compressed Gas System	Serafin	2	2	31DEC96	02JAN97	3
Building Drains SER							
A2371S1605	Update Sys Descrip & LCO Table Bldg Drains	Busche	1	0	07NOV96A	07NOV96A	
A2371S1610	Building Review Building Drains SER	Serafin	6	0	08NOV96A	13NOV96A	
A2371S1615	Resolve Comments Building Drains SER	Busche	2	0	14NOV96A	18NOV96A	
A2371S1620	Building Drains SER Draft B	Busche	13	0	19NOV96A	26NOV96A	
A2371S1625	Building Review Building Drains SER	Serafin	2	0	02DEC96A	04DEC96A	
A2371S1630	Resolve Comments Building Drains SER	Busche	6	0	05DEC96A	12DEC96A	
A2371S1635	Building Drains SER Final Draft	Busche	2	0	16DEC96A	17DEC96A	
A2371S1640	Building Mgmt Review Building Drains SER	Serafin	4	0	18DEC96A	23DEC96A	
SER Approval Process							
A2371S1795A	Technical Concurrence Obtained on SERs	Serafin	0	0		16DEC96	13

Project Start: 30SEP96
 Project Finish: 23APR97
 Data Date: 17DEC96
 Plot Date: 31DEC96

1 Early Bar
 Progress Bar
 Critical Activity

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 Kaiser-Hill
 Building 371 BIO Completion
 Tail Schedule

30SEP96
 23APR97
 17DEC96
 31DEC96

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 Kaiser-Hill
 Building 371 BIO Completion
 Tail Schedule

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ID	Description	Busche	Dur	Dur	Start	Finish	Fit
A2371S800A	Incorp Crossable Comments On All 16 SERs	Busche	5	5	20JAN97	27JAN97	52
A2371S0810	Obtain SER Signatures	Team	2	2	28JAN97	29JAN97	55
A2371S0815	Duplicate SERs	Busche	5	5	30JAN97	05FEB97	51
A2371S796A	Review SER Sections 1,2,3,4,6 & 7	Zurey	5	5	06JAN97*	10JAN97	73
A2371S802A	Review SER Sections 5 & 8	Zurey	5	5	20JAN97	27JAN97	58
A2371S804A	Final SER Sign-Off		0	0		27JAN97	58
A2371S806A	Independent Verification	Zurey	5	5	17JAN97*	23JAN97	59

DOE Review/Approval/Final Release BIO,TSRS,SERS

ID	Description	Busche	Dur	Dur	Start	Finish	Fit
A2371D0005	Internal DOE Review	Bostic	15	15	31JAN97	24FEB97	0
A2371D0010	DOE Crossable Review	Seratin	15	15	25FEB97	17MAR97	0
A2371D0015	Incorporate Crossable Review Comments	Busche	5	5	18MAR97	24MAR97	23
A2371D0020	K-H Transmittal Of Document To DOE	Majestic	1	1	25MAR97	25MAR97	23

System Evaluation Reports - CAI

ID	Description	Busche	Dur	Dur	Start	Finish	Fit
A2371S1650	Implement SER Preparation Procedure (Steps)	Busche	12	12	23DEC96	10JAN97	73
A2371S1655	Facilitate SER Crossables	Busche	9	9	07JAN97*	17JAN97	0
A2371S1660	Provide Technical Support For SER	Busche	6	6	10JAN97	17JAN97	0
A2371S1665	Incorporate Comments	Busche	6	6	10JAN97	17JAN97	70
A2371S1670	Technical Publications	Busche	6	6	10JAN97	17JAN97	70
A2371S1675	Drafting	Busche	6	6	10JAN97	17JAN97	0
A2371S1680	Issue Document To K-H For Review/Approval	Busche	0	0		20JAN97*	0
A2371S1685	Approval Of SERs	Busche	40	25	20NOV96A	22JAN97	0
A2371S1690	UCNI Review/Publications	Busche	3	3	22JAN97	24JAN97*	0

Authorization Agreement

ID	Description	Swenson	Dur	Dur	Start	Finish	Fit
A2371A0005	Review W/CAI, SSOC	Swenson	2	2	31MAR97	01APR97	6
A2371A0010	Generate Comments	Busche/Ser	1	1	02APR97	02APR97	6
A2371A0015	Final Review w/Stakeholders	Swenson/R	1	1	03APR97	03APR97	6
A2371A0020	Generate Final AA	Swenson	1	1	07APR97	07APR97	6
A2371A0025	SSOC/K-H Formal Review/Concurrence AA	Swenson	1	1	08APR97	08APR97	6
A2371H0020	Prepare Executive Concurrence & Cover Letter	Swenson	3	3	09APR97	11APR97	9

Project Start: 30SEP96
 Project Finish: 25APR97
 Data Date: 17DEC96
 Print Date: 31DEC96

Early Bar
 Progress Bar
 Critical Activity

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Kaiser-Hill
 Building 371 BIO Completion
 Detail Schedule

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ID	Description	Swenson	Dur	Start	Finish	Fit
A2371A0030	Walkthrough For Concurrence	Swenson	3	09APR97	11APR97	6
A2371A0035	Deliver AA/Cover Letter/Concurrence to Card	Swenson	1	23APR97	23APR97	0
A2371AM001	AA Signed	Morgan	0		23APR97	0
A2371A0050	Contract Rolldown to Subcontractors	Sandlin	1	24APR97	24APR97	0
A2371A0055	Incorp Formal AA into K-H/DOE Contract	Sandlin	1	25APR97	25APR97	0
A2371A0000	Develop Draft AA	Swenson	2	27MAR97	28MAR97	7

Implementation Plan

A2371P0015	Identify IP Strategy	Serafin	5	25NOV96A	11DEC96A	9
A2371P0020	Identify IP Format (LL 771)	Serafin	9	12DEC96A	31DEC96	9
A2371P0025	Identify IP Elements	Serafin	2	02JAN97	03JAN97	9
A2371P0030	Identify Hardware	Serafin	20	28JAN97	26FEB97	0
A2371P0035	Identify Admin Changes	Serafin	20	28JAN97	26FEB97	0
A2371P0040	Identify Deltas Between Bldg Config/IP	Serafin	25	20JAN97	26FEB97	0
A2371P0045	Id Bridging Compensatory Meas From Delta	Serafin	10	27FEB97	13MAR97	0
A2371P0050	Draft Implementation Plan	Serafin	5	18MAR97	25MAR97	0
A2371MP010	Draft Implementation Plan to K-H	Serafin	0		26MAR97	0
A2371P0055	Distribute IP To K-H/DOE For Review	Serafin	1	26MAR97	26MAR97	0
A2371P0057	K-H/SSOC Crossstable Implementation Plan	Serafin	5	27MAR97	02APR97	0
A2371P0060	Estimate Resources by Task	Serafin	15	04FEB97	26FEB97	0
A2371P0065	Budget/Schedule Evaluation	Serafin	2	14MAR97	17MAR97	0
A2371P0080	Incorporate Crossstable Comments	Serafin	5	03APR97	10APR97	0
A2371P0085	Revise/Finalize Implementation Plan	Serafin	3	11APR97	15APR97	0
A2371P0095	SSOC Submittal Implementation Plan To K-H	Serafin	2	16APR97	17APR97	0
A2371P0100	K-H Review/Accept Implementation Plan	Majestic	2	21APR97	22APR97	0
A2371P0105	DOE Accept Implementation Plan	Bostic	1	23APR97	23APR97	0
A2371MP015	DOE Acceptance Of Implementation Plan	Bostic	0		23APR97	2

Project Start 30SEP96	Project Finish 25APR97	Early Bar	AB00B371	Kaiser-Hill
Data Date 31DEC96	Plot Date 31DEC96	Progress Bar		Building 371 BIO Completion
		Critical Activity		Detail Schedule
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Activity	ID	Description	Orig	Dur	Start	Finish
			Early		Early	Finish

TASK 63 - BLDG 371 UPGRADES

1998	ENGINEERING ANALYSIS	55	23SEP96A	22JAN97		
1999	RFEC CONTRACT MODIFICATION	5	23JAN97	29JAN97		
2000	ENGINEERING REQUIREMENTS - PREPARE	5	30JAN97	05FEB97		
2002	ENGINEERING REQUIREMENTS - REVIEW	10	06FEB97	19FEB97		
2004	ENGINEERING REQUIREMENTS - FINALIZE	5	20FEB97	26FEB97		
2006	FIELD INSPECTIONS	10	27FEB97	12MAR97		
2008	DRAWING DESIGN	30	13MAR97	23APR97		
2010	CALCULATIONS	30	13MAR97	23APR97		
2012	DES 210	10	24APR97	07MAY97		
2014	CONSTRUCTION SPEC	10	24APR97	07MAY97		
2016	REVIEW	10	08MAY97	21MAY97		
2018	FINALIZE	10	22MAY97	04JUN97		
2020	WCP - PREPARE	40	24APR97	18JUN97		
2022	CONSTRUCTION - HVAC DUCT SUPPORTS	89	19JUN97	21OCT97		

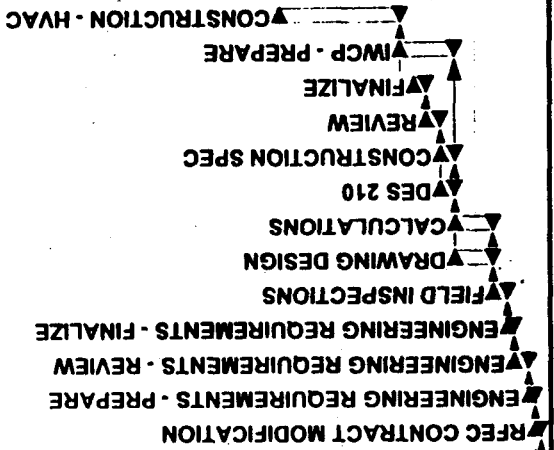
DEMISTER MODIFICATIONS

4998	ENGINEERING ANALYSIS	55	10OCT96A	24JAN97		
4999	RFEC CONTRACT MODIFICATION	5	27JAN97	31JAN97		
5000	ENGINEERING REQUIREMENTS - PREPARE	5	03FEB97	07FEB97		
5002	ENGINEERING REQUIREMENTS - REVIEW	10	10FEB97	21FEB97		
5004	ENGINEERING REQUIREMENTS - FINALIZE	5	24FEB97	28FEB97		
5006	FIELD INSPECTIONS	20	03MAR97	28MAR97		
5008	DRAWING DESIGN	30	31MAR97	09MAY97		
5010	CALCULATIONS	30	31MAR97	09MAY97		
5012	DES 210	10	12MAY97	23MAY97		
5014	CONSTRUCTION SPEC	10	12MAY97	23MAY97		
5016	REVIEW	10	26MAY97	06JUN97		
5018	FINALIZE	10	09JUN97	20JUN97		
5020	WCP - PREPARE	40	12MAY97	04JUL97		
5022	CONSTRUCTION - DEMISTER	40	07JUL97	29AUG97		

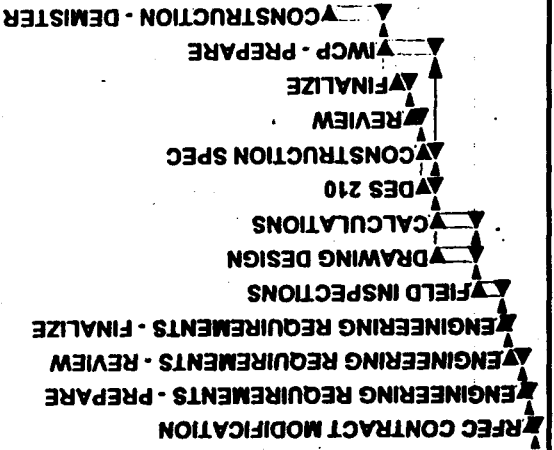
SUBTASK 5 FIRE DOOR REPLACEMENT

9000	ENGINEERING ANALYSIS	55	10OCT96A	24DEC96A		
9002	RFEC CONTRACT MODIFICATION	5	13JAN97	17JAN97		
9004	ENGINEERING REQUIREMENTS - PREPARE	20	01JAN97A	28JAN97		
9006	ENGINEERING REQUIREMENTS - REVIEW	10	29JAN97	11FEB97		
9008	ENGINEERING REQUIREMENTS - FINALIZE	10	12FEB97	25FEB97		
9010	FIELD INSPECTIONS	6	13JAN97	20JAN97		
9012	DRAWING DESIGN	42	21JAN97	19MAR97		

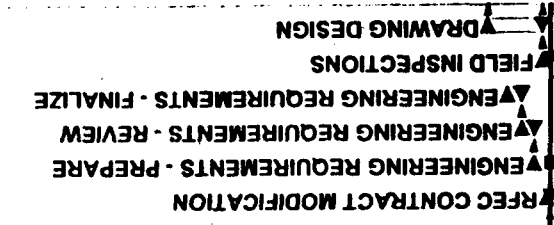
ENGINEERING ANALYSIS



ENGINEERING ANALYSIS



ENGINEERING ANALYSIS



BUILDING 371 UPGRADES
RFEC
Final Schedule

Sheet 1 of 5

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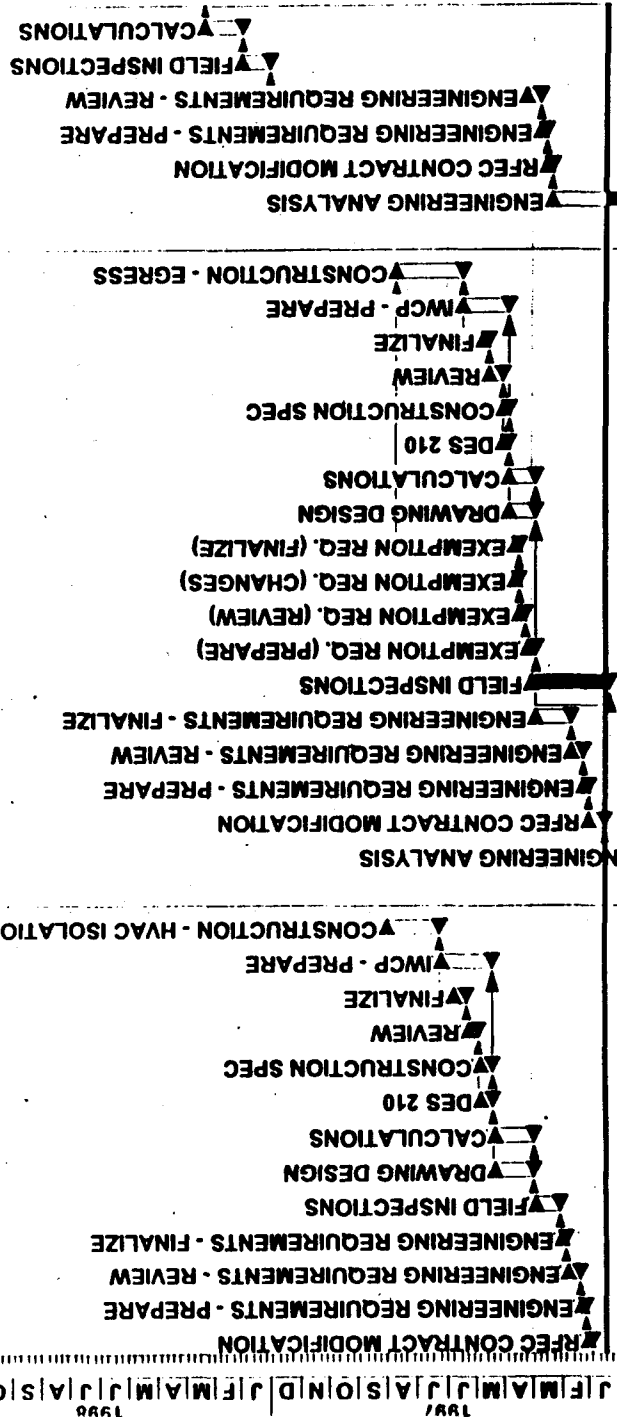
Project Start	Project Finish	Date Date	Plot Date
07MAY96	31DEC98	13JAN97	14JAN97

▲ Early Bar
▬ Progress Bar
▬ Critical Activity

1996 1997 1998 1999

BUILDING 371 UPGRADES
RFEC
osol Schedule

ID	Activity	Description	Orig	Early	Finish
10010	CALCULATIONS		30	30JAN98	12MAR98
10008	FIELD INSPECTIONS		20	02JAN98	29JAN98
10006	ENGINEERING REQUIREMENTS - REVIEW		10	25MAR97	07APR97
10004	ENGINEERING REQUIREMENTS - PREPARE		5	18MAR97	24MAR97
10002	RFEC CONTRACT MODIFICATION		5	11MAR97	17MAR97
10000	ENGINEERING ANALYSIS		55	21NOV96	10MAR97
COOLING TOWER					
4032	CONSTRUCTION - EGRESS		51	13JUN97	22AUG97
4030	IMCP - PREPARE		35	25APR97	12JUN97
4028	FINALIZE		5	16MAY97	22MAY97
4026	REVIEW		10	02MAY97	15MAY97
4024	CONSTRUCTION SPEC		5	25APR97	01MAY97
4022	DES 210		5	25APR97	01MAY97
4020	CALCULATIONS		20	28MAR97	24APR97
4018	DRAWING DESIGN		20	28MAR97	24APR97
4014	EXEMPTION REQ. (FINALIZE)		4	15APR97	18APR97
4012	EXEMPTION REQ. (CHANGES)		4	15APR97	18APR97
4010	EXEMPTION REQ. (REVIEW)		6	07APR97	14APR97
4008	EXEMPTION REQ. (PREPARE)		6	28MAR97	04APR97
4006	FIELD INSPECTIONS		5	09JAN97A	01APR97
4004	ENGINEERING REQUIREMENTS - FINALIZE		27	19FEB97	27MAR97
4002	ENGINEERING REQUIREMENTS - REVIEW		10	05FEB97	18FEB97
4000	ENGINEERING REQUIREMENTS - PREPARE		5	29JAN97	04FEB97
3999	RFEC CONTRACT MODIFICATION		12	13JAN97	28JAN97
3998	ENGINEERING ANALYSIS		55	09SEP 96A	02DEC96A
SUBTASK 9 EGRESS ROUTE UPGRADE					
8026	CONSTRUCTION - HVAC ISOLATION VALVE		40	07JUL97	29AUG97
8024	IMCP - PREPARE		40	12MAY97	04JUL97
8022	FINALIZE		10	09JUN97	20JUN97
8020	REVIEW		10	26MAY97	06JUN97
8018	CONSTRUCTION SPEC		10	12MAY97	23MAY97
8016	DES 210		10	12MAY97	23MAY97
8014	CALCULATIONS		30	31MAR97	09MAY97
8012	DRAWING DESIGN		30	31MAR97	09MAY97
8010	FIELD INSPECTIONS		20	03MAR97	28MAR97
8008	ENGINEERING REQUIREMENTS - FINALIZE		5	24FEB97	28FEB97
8006	ENGINEERING REQUIREMENTS - REVIEW		10	10FEB97	21FEB97
8004	ENGINEERING REQUIREMENTS - PREPARE		5	03FEB97	07FEB97
8002	RFEC CONTRACT MODIFICATION		5	27JAN97	31JAN97



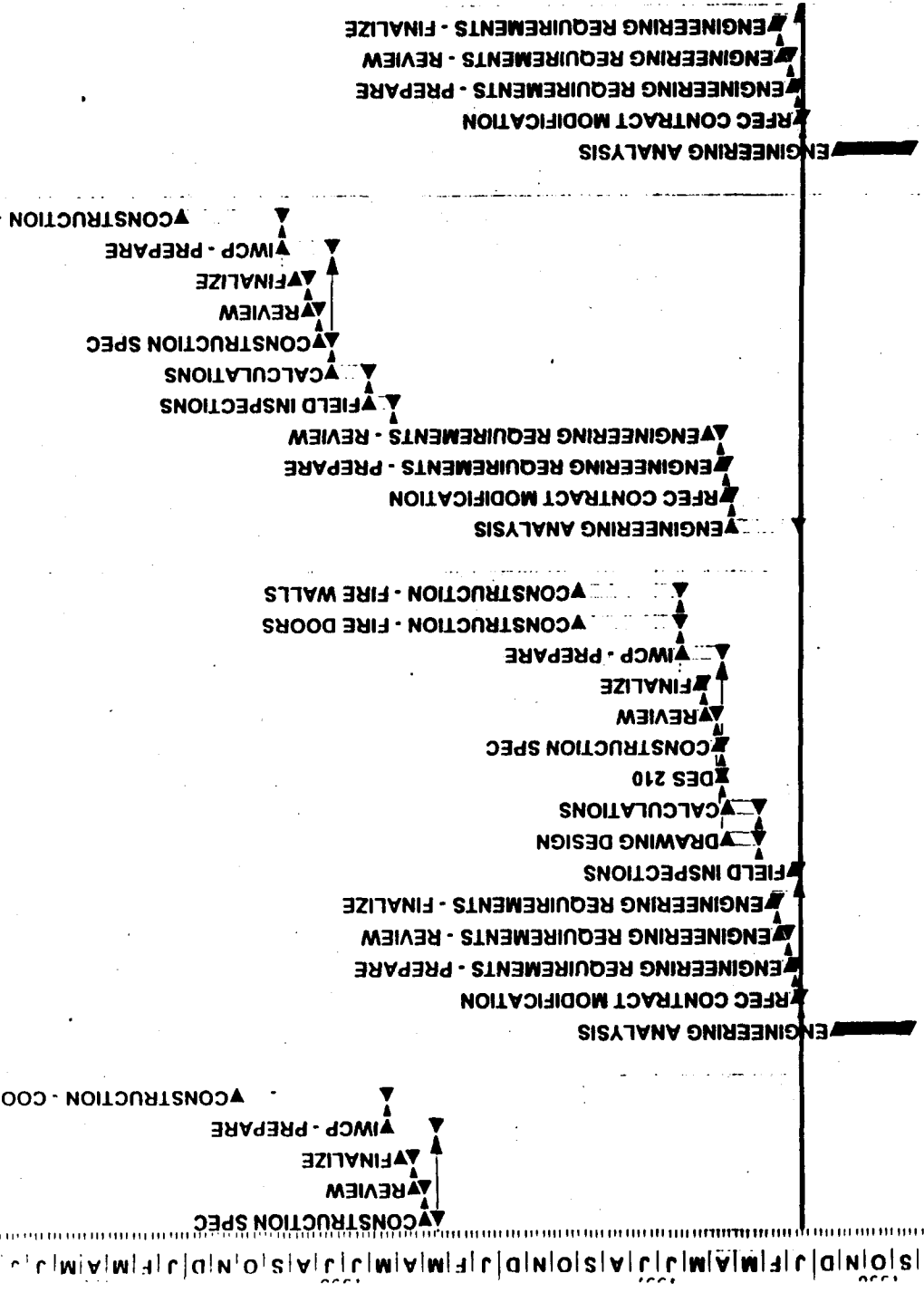
BUILDING 371 UPGRADES
 RFEC
 Final Schedule

ID	Description	Duration	Start	Finish
10012	CONSTRUCTION SPEC	10	13MAR98	26MAR98
10014	REVIEW	10	27MAR98	09APR98
10016	FINALIZE	10	10APR98	23APR98
10018	IWCP - PREPARE	40	13MAR98	07MAY98
10020	CONSTRUCTION - COOLING TOWER	126	08MAY98	30OCT98
2998	ENGINEERING ANALYSIS	55	09SEP96A	02DEC96A
2999	RFEC CONTRACT MODIFICATION	5	13JAN97	17JAN97
3000	ENGINEERING REQUIREMENTS - PREPARE	5	20JAN97	24JAN97
3002	ENGINEERING REQUIREMENTS - REVIEW	10	27JAN97	07FEB97
3004	ENGINEERING REQUIREMENTS - FINALIZE	5	10FEB97	14FEB97
3006	FIELD INSPECTIONS	4	15JAN97	20JAN97
3008	DRAWING DESIGN	27	03MAR97	08APR97
3010	CALCULATIONS	27	03MAR97	08APR97
3012	DES 210	0	14APR97	08APR97
3014	CONSTRUCTION SPEC	5	14APR97	18APR97
3016	REVIEW	10	21APR97	02MAY97
3018	FINALIZE	5	05MAY97	09MAY97
3020	IWCP - PREPARE	35	14APR97	30MAY97
3022	CONSTRUCTION - FIRE DOORS	85	02JUN97	26SEP97
3024	CONSTRUCTION - FIRE WALLS	85	02JUN97	26SEP97
11000	ENGINEERING ANALYSIS	55	16JAN97	02APR97
11002	RFEC CONTRACT MODIFICATION	5	03APR97	09APR97
11004	ENGINEERING REQUIREMENTS - PREPARE	5	10APR97	16APR97
11006	ENGINEERING REQUIREMENTS - REVIEW	10	17APR97	30APR97
11008	FIELD INSPECTIONS	20	01MAY98	28MAY98
11010	CALCULATIONS	30	29MAY98	09JUL98
11012	CONSTRUCTION SPEC	10	10JUL98	23JUL98
11014	REVIEW	10	24JUL98	06AUG98
11016	FINALIZE	10	07AUG98	20AUG98
11018	IWCP - PREPARE	40	10JUL98	03SEP98
11020	CONSTRUCTION - DUMB WATER	85	04SEP98	31DEC98
998	ENGINEERING ANALYSIS	55	09SEP96A	02DEC96A
999	RFEC CONTRACT MODIFICATION	5	13JAN97	17JAN97
1000	ENGINEERING REQUIREMENTS - PREPARE	5	20JAN97	24JAN97
1002	ENGINEERING REQUIREMENTS - REVIEW	10	27JAN97	07FEB97
1004	ENGINEERING REQUIREMENTS - FINALIZE	5	10FEB97	14FEB97

SUBTASK 11 BASEMENT LEVEL FIRE WALL UPGRADES

MATERIAL DUMB WATER

SUBTASK 12 ATTIC PIPING SEISMIC SUPPORTS



Also find information on Primavera

ID	Activity	Description	Early Start	Early Finish	Duration
1006	FIELD INSPECTIONS		17JAN97	28JAN97	8
1008	DRAWING DESIGN		08APR97	08APR97	27
1010	CALCULATIONS		08APR97	08APR97	27
1012	DES 210		08APR97	08APR97	7
1014	CONSTRUCTION SPEC		11APR97	11APR97	10
1016	REVIEW		25APR97	25APR97	10
1018	FINALIZE		09MAY97	09MAY97	10
1020	WCP - PREPARE		23MAY97	23MAY97	40
1022	CONSTRUCTION - ATTIC PIPING		26SEP97	26SEP97	90
COLUMN LINE "T" REPAIR					
12000	ENGINEERING		07MAY96A	24JUN96A	35
12018	WCP - DEVELOPMENT		05AUG96A	05AUG96A	30
12020	CONSTRUCTION - COLUMN LINE "T" REPAIR		06AUG96A	30SEP96A	40
COMBUSTIBLE LOADING PROGRAM					
13000	FIRE HAZARDS ANALYSIS		05AUG96A	27SEP96A	40
13002	SURVEILLANCE PROCEDURE		30SEP96A	07NOV96A	30
13004	TOP LEVEL ADMINISTRATIVE PROCEDURE		25APR97	19JUN97	40
STACKER/RETRIEVER LOAD LIMITS					
14000	K-H APPROVE S/R LIMITS		13JAN97	24JAN97	10
14002	DEVELOP IMPLEMENTATION PLAN		27JAN97	07FEB97	10
14004	REMOVE REQUIRED PALLETS		10FEB97	21FEB97	10
14006	MODIFY S/R SOFTWARE		24FEB97	07MAR97	10
RELOCATE RM 3189 DRUMS					
15000	DEFINE ALLOWABLE DRUM CRITERIA		13JAN97	24JAN97	10
15002	IDENTIFY DRUMS TO BE RELOCATED		27JAN97	31JAN97	5
15004	IDENTIFY AREA TO MOVE DRUMS INTO		03FEB97	28MAR97	40
15006	PREPARE NEW AREA FOR DRUMS		31MAR97	15AUG97	100
15008	MOVE DRUMS TO NEW AREA		18AUG97	10OCT97	40

▲ DEFINE ALLOWABLE DRUM CRITERIA
 ▲ IDENTIFY DRUMS TO BE RELOCATED
 ▲ IDENTIFY AREA TO MOVE DRUMS INTO
 ▲ PREPARE NEW AREA FOR DRUMS
 ▲ MOVE DRUMS TO NEW AREA

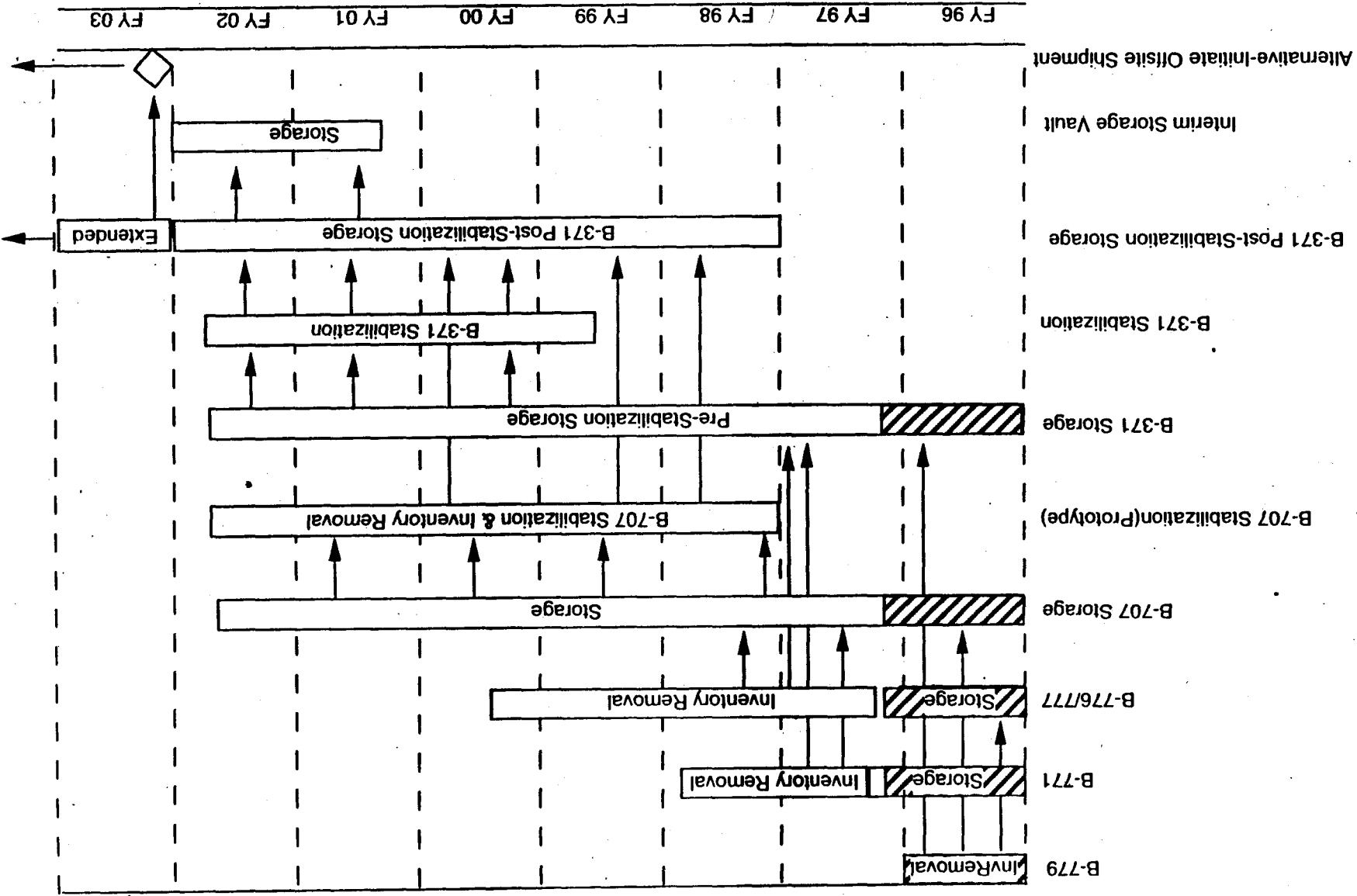
▲ K-H APPROVE S/R LIMITS
 ▲ DEVELOP IMPLEMENTATION PLAN
 ▲ REMOVE REQUIRED PALLETS
 ▲ MODIFY S/R SOFTWARE

▲ FIRE HAZARDS ANALYSIS
 ▲ SURVEILLANCE PROCEDURE
 ▲ TOP LEVEL ADMINISTRATIVE PROCEDURE

▲ ENGINEERING
 ▲ WCP - DEVELOPMENT
 ▲ CONSTRUCTION - COLUMN LINE "T" REPAIR

▲ FIELD INSPECTIONS
 ▲ DRAWING DESIGN
 ▲ CALCULATIONS
 ▲ DES 210
 ▲ CONSTRUCTION SPEC
 ▲ REVIEW
 ▲ FINALIZE
 ▲ WCP - PREPARE
 ▲ CONSTRUCTION - ATTIC PIPING

SUMMARY SCHEDULE-Pu STABILIZATION & STORAGE



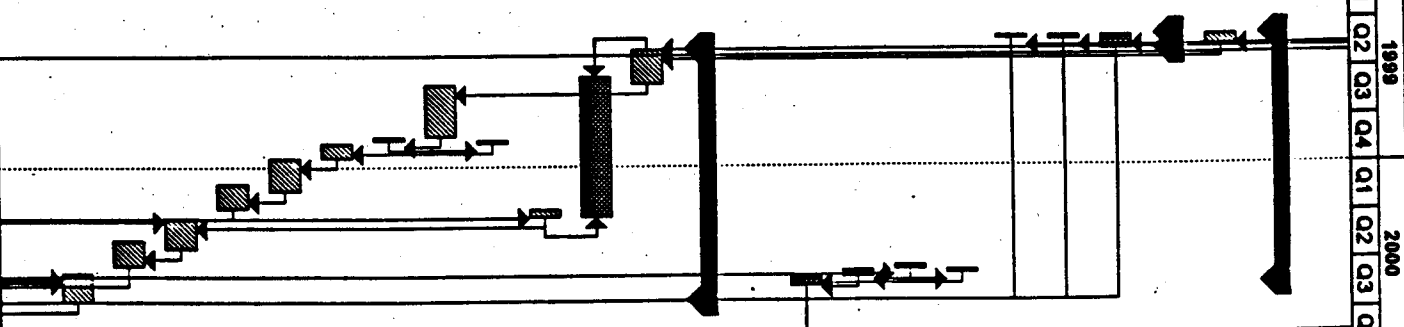
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					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	
27	Drill & Case Holes	60d	10/29/97	1/29/98																								
28	Report Core Loggin	15d	1/27/98	2/16/98																								
29	Geophysical Testling	76d	12/29/97	4/8/98																								
30	Testing	60d	12/29/97	3/23/98																								
31	Report Hole Loggin	10d	3/24/98	4/6/98																								
32	Shear Wave Velocity T	121d	10/1/97	3/24/98																								
33	Contract	1d	10/1/97	10/1/97																								
34	Issue Contract	1d	12/12/97	12/12/97																								
35	Testing	60d	12/15/97	3/10/98																								
36	Report Shear Wave	10d	3/11/98	3/24/98																								
37	Laboratory Sample Tes	121d	10/1/97	3/24/98																								
38	Contract	1d	10/1/97	10/1/97																								
39	Issue Contract	1d	1/27/98	1/27/98																								
40	Testing	30d	1/29/98	3/10/98																								
41	Report Lab Data	10d	3/11/98	3/24/98																								
42	Foundation Testling	111d	10/1/97	3/10/98																								
43	Contract	1d	10/1/97	10/1/97																								
44	Issue Contract	1d	1/27/98	1/27/98																								
45	Testing	20d	1/29/98	2/24/98																								
46	Report Foundation	10d	2/25/98	3/10/98																								
47	Validation of Site	10d	6/29/98	6/2/98																								
48	Validate Site	10d	5/20/98	6/3/98																								
49	Seismic Hazard Review	20d	3/25/98	4/21/98																								
50	Inferred Fault Study	20d	4/22/98	5/19/98																								
51	Site Investigation Repo	66d	3/11/98	6/10/98																								
52	Report	20d	3/11/98	4/7/98																								

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ID	Task Name	Duration	Start	Finish	1996				1997				1998				1999				2000				2001			
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	
105																												
106	ISV Capital Activities	900d	10/1/97	4/16/01																								
107																												
108	FY 98 Funding	0d	10/1/97	10/1/97																								
109																												
110	Proj Mgt Support	40d	2/28/01	4/16/01																								
111	Prepare Proj Close Out	30d	2/20/01	4/2/01																								
112	Account close Out	10d	4/3/01	4/16/01																								
113	Consolidate Files	5d	4/3/01	4/8/01																								
114	Project Management	1d	4/16/01	4/16/01																								
115																												
116	Engineering	759d	2/25/98	2/19/01																								
117	Title I	150d	2/25/98	9/25/98																								
118	Title II	100d	9/29/98	2/16/99																								
119	Title III	394d	12/23/98	7/11/00																								
120	Final Safety Analysis Report	40d	12/22/00	2/19/01																								
121																												
122	Procurement	40d	2/19/99	4/16/99																								
123	Negotiate Construction Contra	40d	2/19/99	4/15/99																								
124	Award Fixed Price Contract	0d	4/15/99	4/15/99																								
125																												
126	Construction Management	1d	2/19/01	2/19/01																								
127																												
128	Construction	469d	4/16/99	2/19/01																								
129																												
130	Contractor Mobilization	10d	4/16/99	4/29/99																								

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ID	Task Name	Duration	Start	Finish	1996				1997				1998				1999				2000				2001			
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	
131																												
132	Site Preparation	327 d	4/30/89	8/14/89																								
133	Removals	16d	4/30/89	5/21/89																								
134	Utilities	18d	4/30/89	6/24/89																								
135	Power	18d	4/30/89	5/25/89																								
136	Water	6d	4/30/89	5/7/89																								
137	Sewer	3d	4/30/89	5/4/89																								
138	Roads	4d	7/14/00	7/19/00																								
139	Security Berm	7d	7/5/00	7/13/00																								
140	Fencing	9d	7/14/00	7/28/00																								
141	Re-vegetation	12d	7/27/00	8/11/00																								
142																												
143	Structure	330d	6/24/89	8/7/89																								
144	Excavation	44d	5/24/89	7/28/89																								
145	De-Water	185d	7/13/89	4/3/00																								
146	Backfill	11d	3/20/00	4/3/00																								
147	Select Fill	4d	11/11/89	11/16/89																								
148	Drilled Piers	70d	7/27/89	11/2/89																								
149	Foundation Drain	6d	11/2/89	11/10/89																								
150	Foundation Slab etc.	20d	11/15/89	12/14/89																								
151	Walk, below grade	42d	12/15/89	2/14/00																								
152	Charge Deck	34d	2/1/00	3/17/00																								
153	Walk, above grade	41d	4/4/00	5/31/00																								
154	Roof Slab	33d	5/17/00	7/9/00																								
155	Security Features	38d	7/17/00	8/7/00																								
156																												



ID	Task Name	Duration	Start	Finish	1996				1997				1998				1999				2000				2001							
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4				
183	Power	30d	9/8/00	10/19/00																												
184	Lighting	20d	9/8/00	10/6/00																												
185	Telephone	5d	9/8/00	9/14/00																												
186	Alarms	40d	10/25/00	12/21/00																												
187	Security	40d	10/25/00	12/21/00																												
188	Criticality	15d	10/25/00	11/14/00																												
189	Fire	10d	10/25/00	11/7/00																												
190	SAMS	10d	10/25/00	11/7/00																												
191	UPS	3d	10/20/00	10/24/00																												
192																																
193	SO Testing	40d	12/22/00	2/19/01																												